





# Tidal Lagoon Swansea Bay

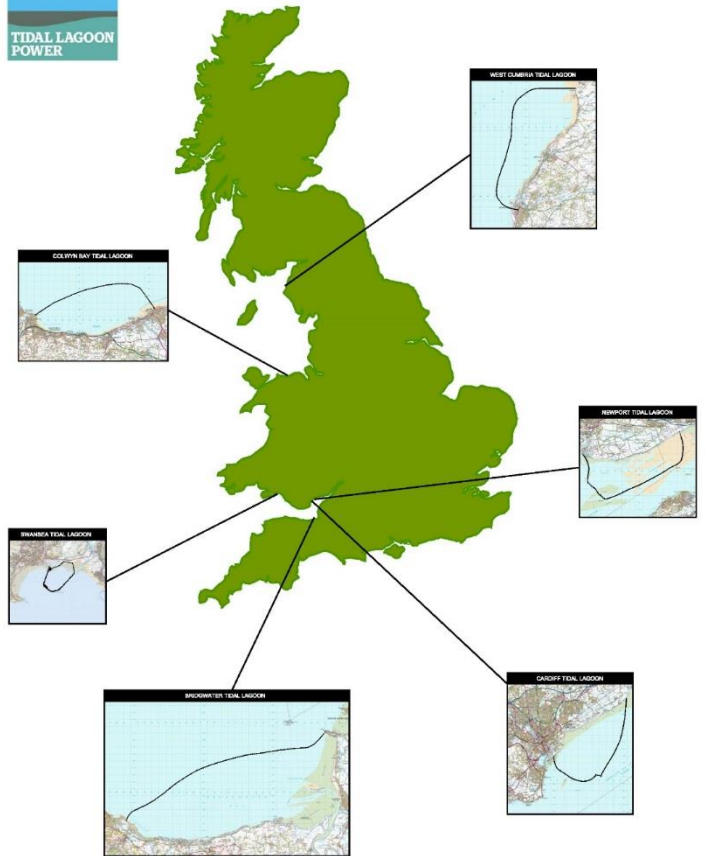
## 5-th Renewable Energy Postgraduate Symposium.

13 July 2015

Ton Fijen, Technical Director, Tidal Lagoon Power.

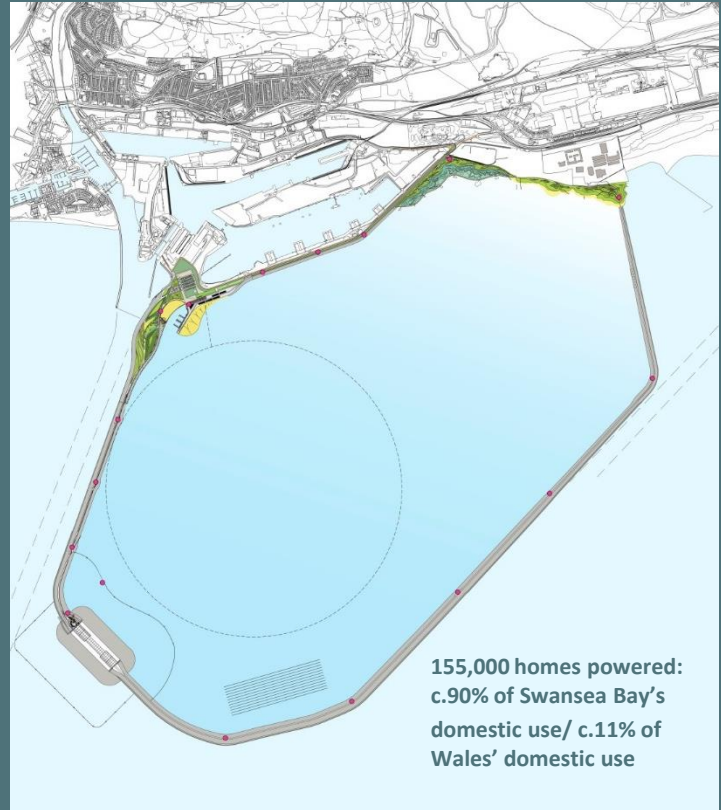


# UK fleet of lagoons



# Swansea Bay Tidal Lagoon

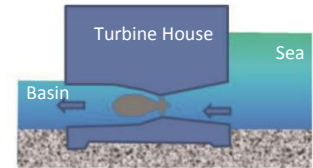
|                                 |                      |
|---------------------------------|----------------------|
| Wall length:                    | 9.5 km               |
| Area:                           | 11.5 km <sup>2</sup> |
| Installed capacity:             | 320 MW               |
| Annual output (net):            | 570 GWh              |
| Annual CO <sub>2</sub> savings: | 270,000 t            |
| Design life:                    | 120 yrs              |
| Height of wall:                 | 5-20 m               |
| Wall above low water:           | 13 m (max)           |
| Wall above high water:          | 4.5 m (max)          |
| Tidal range Neaps:              | 4.1 m                |
| Tidal range Springs:            | 8.5 m                |



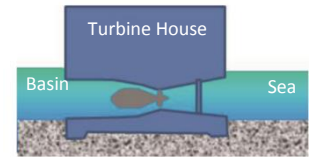
# How a tidal lagoon works

1. Flood tide rises around the low water lagoon
2. Sluice gates are opened, an inward flow of water drives the turbines
3. Gates are shut when lagoon is full
4. Tide ebbs, leaving lagoon full
5. Gates are re-opened, an outward flow of water drives the turbines

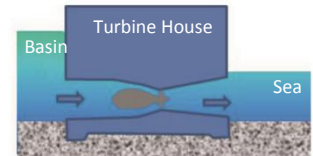
Four tidal movements, four periods of generation per day – 14 hours total daily generation time



Generating on the flood tide



Holding period at low or high water



Generating on the ebb tide

# Energy & Emissions Context

**UK energy sources (2011)** – 88% fossil fuels, 8% nuclear, 4% renewables.

- Ofgem : UK energy crunch by 2017 as power plants expire faster than they are built.

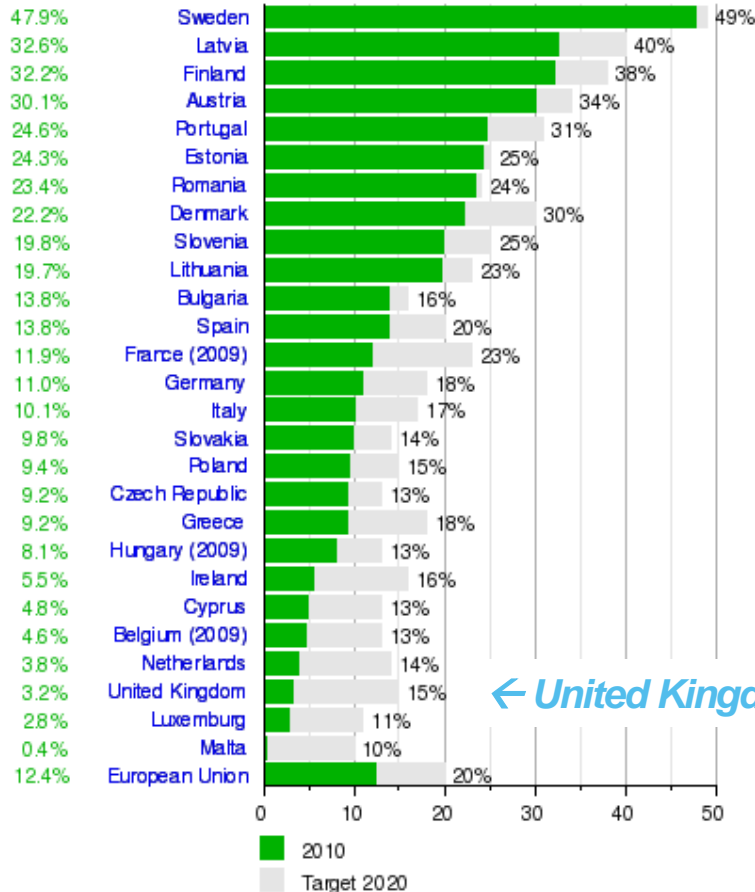
**Climate Change Act 2008** – 80% reduction in carbon dioxide emissions by 2050

**EU Renewables Directive 2009** – 15% of UK energy needs from renewables by 2020

- Equates to 30% of renewable electricity

# Energy & emissions context

Share of renewable energies in gross final energy consumption in EU-27 countries in 2010 (in %)



← United Kingdom

# Why Swansea ??

- Site of a previous investigation
- Large tides
- Relatively shallow water depths
- Significant Public support
- Environmentally less sensitive
- Acceptable in terms of expected timeline for planning permission, expected total cost
- Good access, road, rail, marine.
- Available electrical infrastructure.



# WHERE ARE WE NOW ??

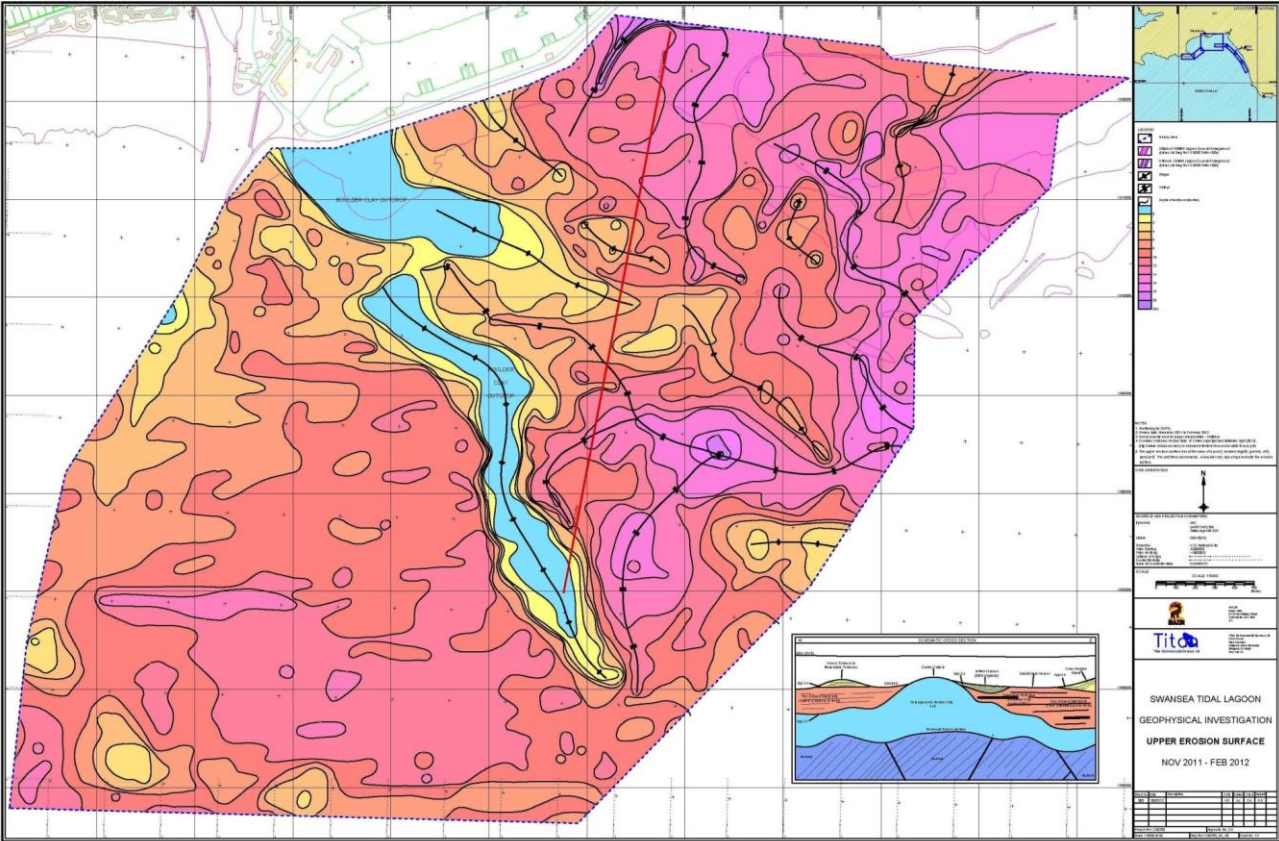
- All EIA/ Planning studies completed.
- Decision Examinators, 9 March 2015
- Decision Secretary of State, 9 June 2015
- Tenders have closed on Turbine, Civil structure Marine and onshore works.
- All preferred bidders have been appointed
- Financial Close for Project , September 2015
- Start of Construction on site: February 2016

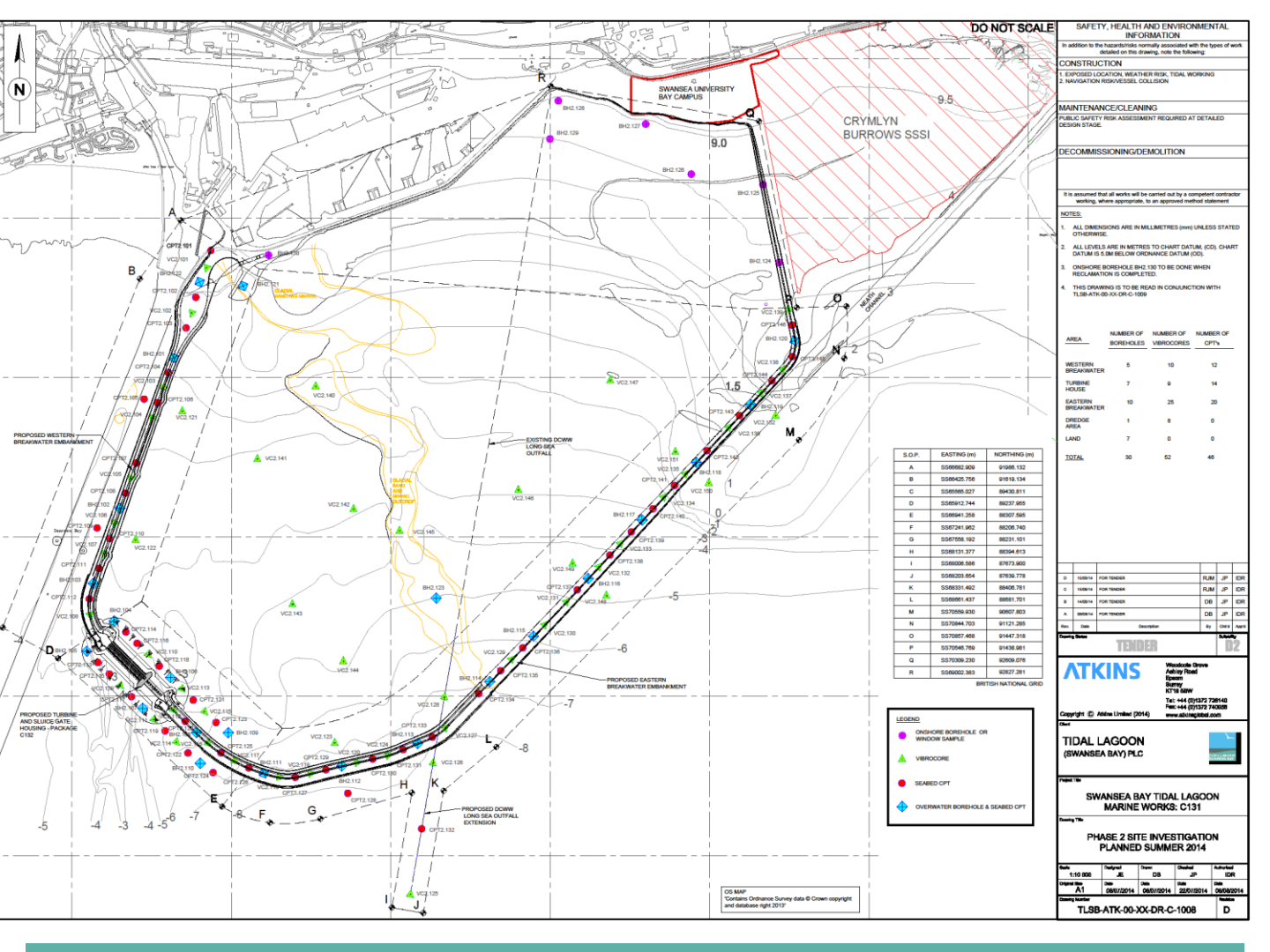
# Work-to-date: EIA, Viability & Design

**2 years of site-specific development work suggests Swansea Bay offers great potential for lagoon construction. Key work streams:**

- **Hydrodynamic modelling**
- **EIA** . 24 specialist studies.
- **Energy optimisation / value engineering** – maximise energy output; reduce cost of sea wall, turbine housing, construction methods
- **Turbine design** – Voith/Alstom/GEAH .
- **Grid connection** – discussions with National Grid & Western Power Distribution
- **Leasing & consents** – engagement with landowners
- **Onshore masterplanning** – maximising onshore opportunities
- Bathymetric survey, soil investigation.

# Geophysical Interpretation





DO NOT SCALE

SAFETY, HEALTH AND ENVIRONMENTAL INFORMATION  
 In addition to the hazards/risks normally associated with the types of work detailed on this drawing, note the following:

CONSTRUCTION  
 1. EXPOSED LOCATION, WEATHER RISK, TIDAL WORKING & NAVIGATION HAZARDOUS COLLISION

MAINTENANCE/CLEANING  
 PUBLIC SAFETY RISK ASSESSMENT REQUIRED AT DETAILED DESIGN STAGE

DECOMMISSIONING/DEMOLITION

It is assumed that all works will be carried out by a competent contractor working, where appropriate, to an approved method statement.

- NOTES:
1. ALL DIMENSIONS ARE IN MILLIMETRES (mm) UNLESS STATED OTHERWISE.
  2. ALL LEVELS ARE IN METRES TO CHART DATUM (CD). CHART DATUM IS 5.1M BELOW ORDNANCE DATUM (OD).
  3. ON-SHORE BOREHOLES BHQ 105 TO BE DONE WHEN RECLAIMATION IS COMPLETED.
  4. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH TLSB-ATK-00-XX-DR-C-1000

| AREA               | NUMBER OF BOREHOLES | NUMBER OF VIBROCORES | NUMBER OF CPT'S |
|--------------------|---------------------|----------------------|-----------------|
| WESTERN BREAKWATER | 5                   | 10                   | 12              |
| TURBINE HOUSE      | 7                   | 9                    | 14              |
| EASTERN BREAKWATER | 10                  | 25                   | 30              |
| ON-SHORE AREA      | 1                   | 8                    | 0               |
| LAND               | 7                   | 0                    | 0               |
| <b>TOTAL</b>       | <b>30</b>           | <b>52</b>            | <b>46</b>       |

| S.O.P. | EASTING (m) | NORTHING (m) |
|--------|-------------|--------------|
| A      | 556662.900  | 91968.132    |
| B      | 556642.755  | 91919.134    |
| C      | 556666.027  | 91945.811    |
| D      | 556592.744  | 92327.950    |
| E      | 556661.268  | 92007.966    |
| F      | 556721.002  | 92008.740    |
| G      | 556758.192  | 92231.101    |
| H      | 5568131.377 | 92364.813    |
| I      | 556808.586  | 91763.900    |
| J      | 556760.070  | 91760.779    |
| K      | 556831.402  | 92020.781    |
| L      | 556861.437  | 92661.791    |
| M      | 557059.030  | 92007.803    |
| N      | 557044.703  | 91121.285    |
| O      | 557067.458  | 91447.318    |
| P      | 557046.760  | 91438.361    |
| Q      | 557039.210  | 92020.078    |
| R      | 556662.900  | 92327.950    |

BRITISH NATIONAL GRID

**LEGEND**

- ON-SHORE BOREHOLE OR WINDOW SAMPLE
- ▲ VIBROCORE
- SEABED CPT
- ◆ OVERWATER BOREHOLE & SEALED CPT

Tender ID: 02
   
 Website: [www.atkinsglobal.com](http://www.atkinsglobal.com)
  
 Worksite: Swansea Bay Tidal Lagoon
   
 RT18 56W
   
 Tel: +44 (0)1223 789140
   
 Fax: +44 (0)1223 740008
   
 www.atkinsglobal.com

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**TIDAL LAAGOON (SWANSEA BAY) PLC**

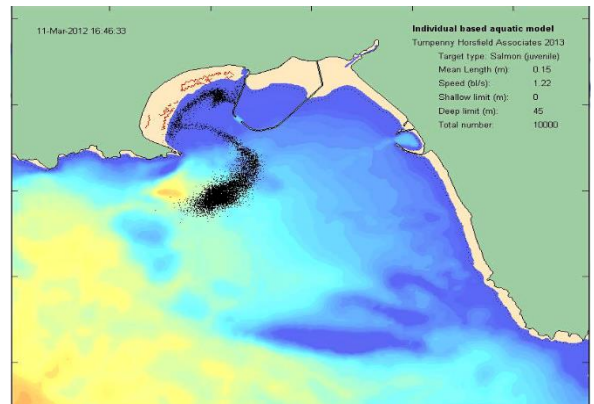
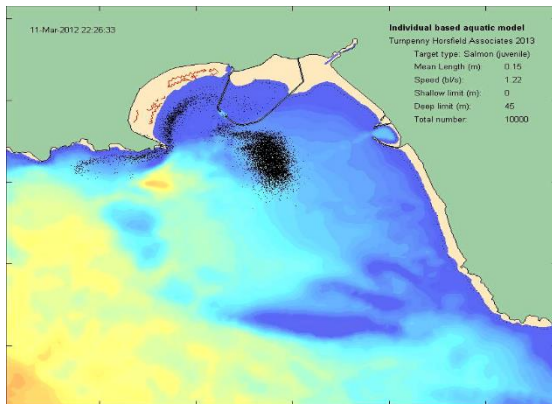
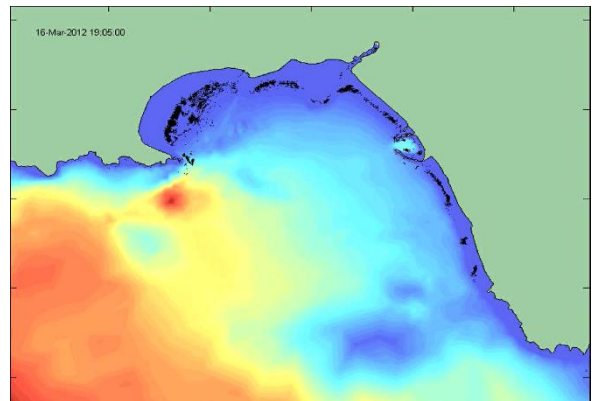
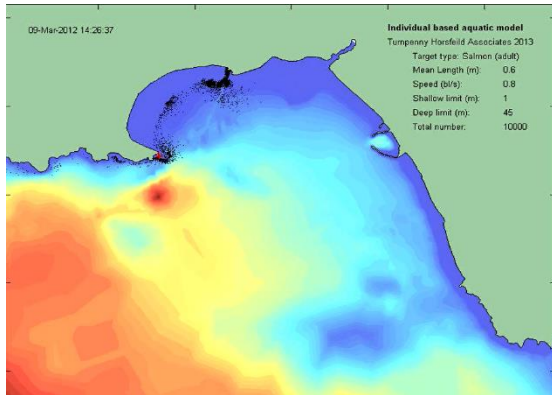
Project No: **SWANSEA BAY TIDAL LAAGOON MARINE WORKS: C131**

Drawing No: **PHASE 2 SITE INVESTIGATION PLANNED SUMMER 2014**

| Rev         | 1:10 000                 | Issued     | By         | Checked    | Authorised |
|-------------|--------------------------|------------|------------|------------|------------|
| Version     | 1                        | 08/01/2014 | 08/01/2014 | 22/01/2014 | 08/03/2014 |
| Issued by:  | AS                       |            |            |            |            |
| Issued for: | TLNB-ATK-00-XX-DR-C-1008 |            |            |            |            |

OS MAP  
 © Ordnance Survey data © Crown copyright and Geodata: 1997-2012

# Fish Encounter Modelling



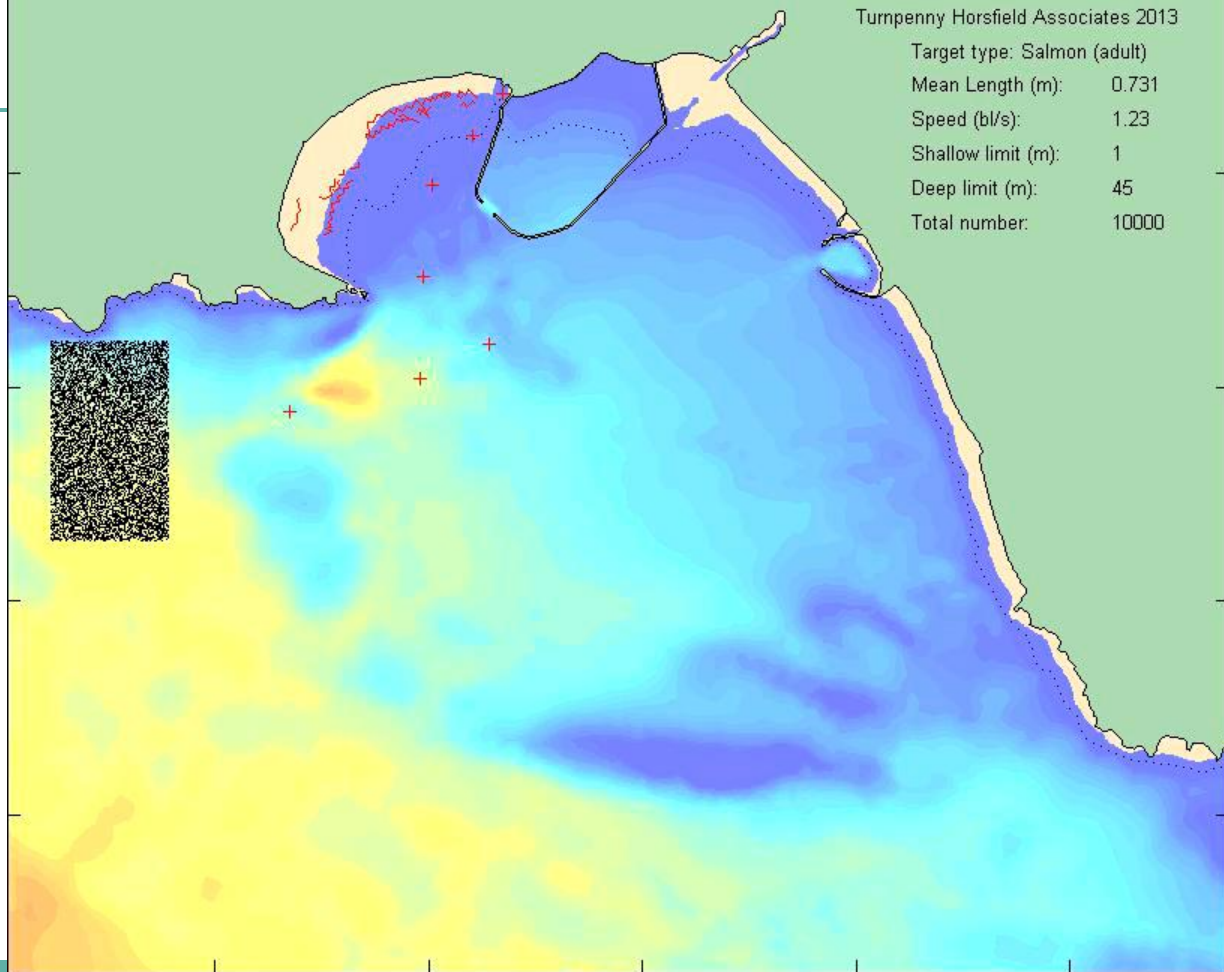


10-Mar-2012 23:42:33

### Individual based aquatic model

Turnpenny Horsfield Associates 2013

Target type: Salmon (adult)  
Mean Length (m): 0.731  
Speed (bl/s): 1.23  
Shallow limit (m): 1  
Deep limit (m): 45  
Total number: 10000



11-Mar-2012 03:42:33

### Individual based aquatic model

Turnpenny Horsfield Associates 2013

Target type: Salmon (juvenile)

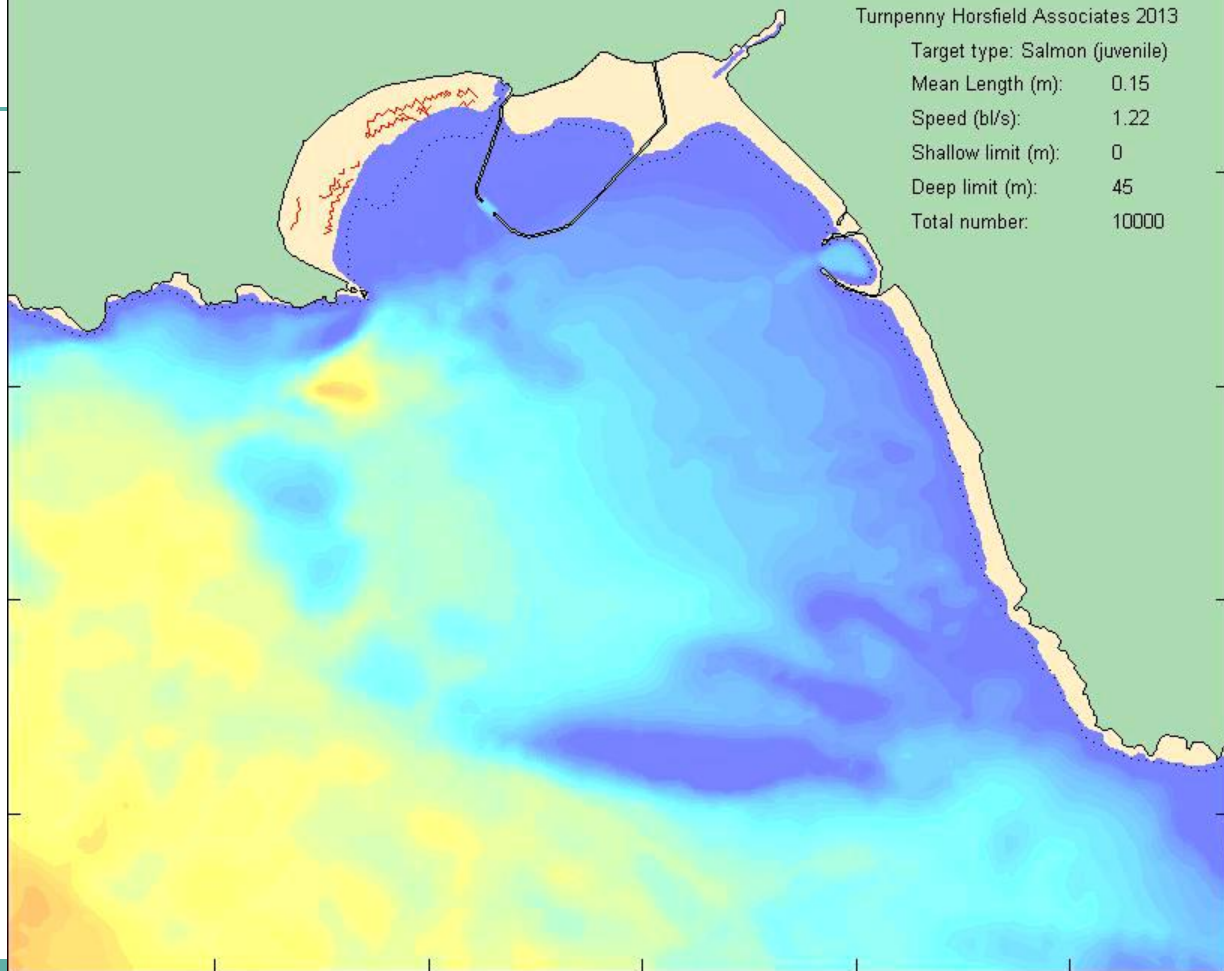
Mean Length (m): 0.15

Speed (bl/s): 1.22

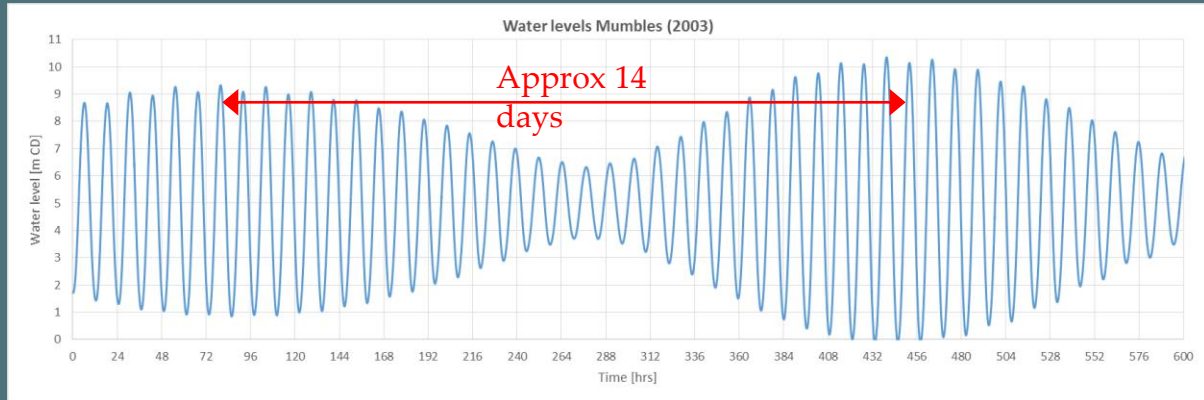
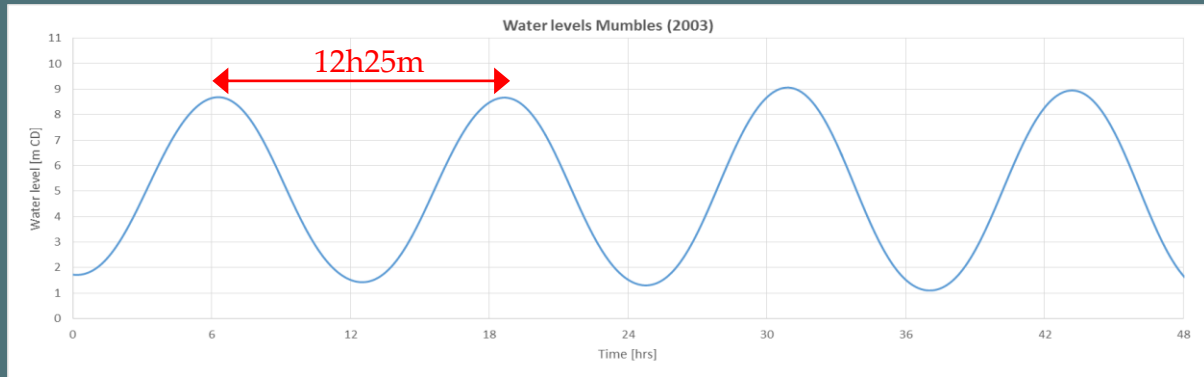
Shallow limit (m): 0

Deep limit (m): 45

Total number: 10000



# Understanding the tides



Full Moon



Three  
Quarter  
Half  
Moon



New  
Moon



First  
Quarter  
Half  
Moon



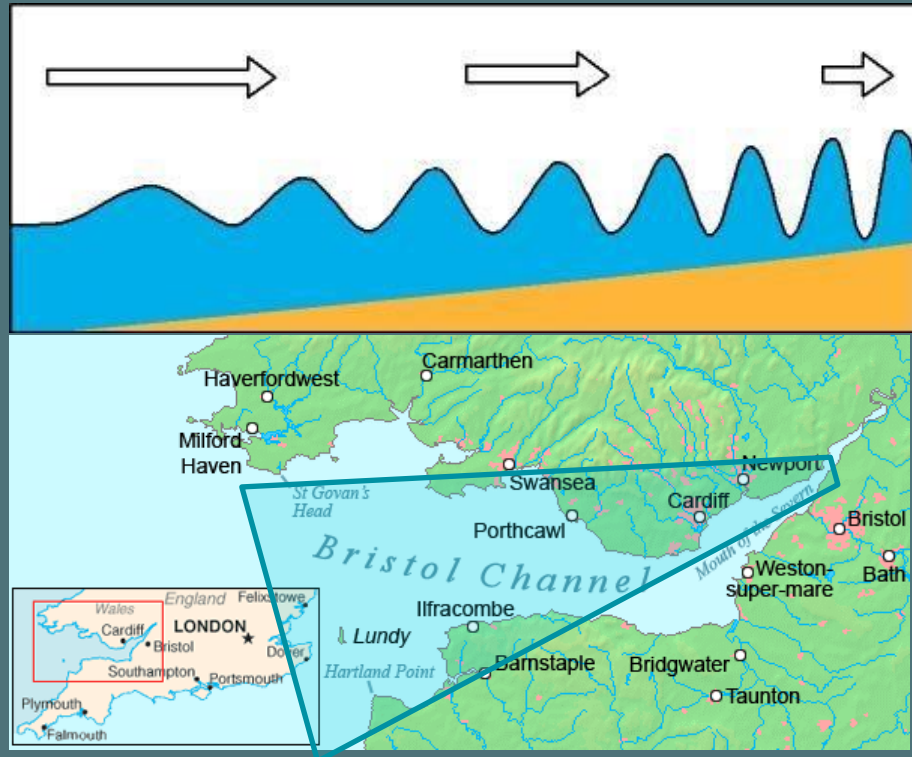
# Understanding the tides

- Why do we have such a large tidal range?

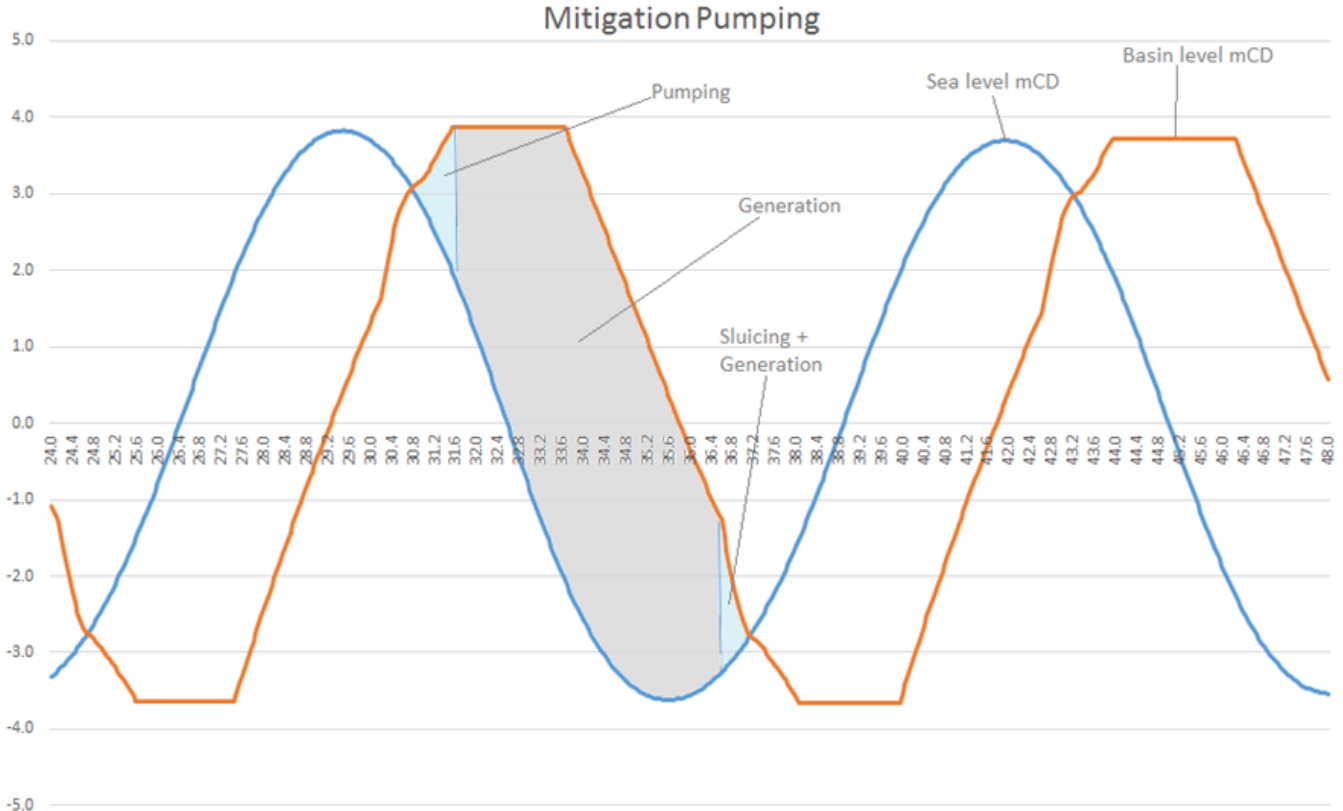
Shoaling

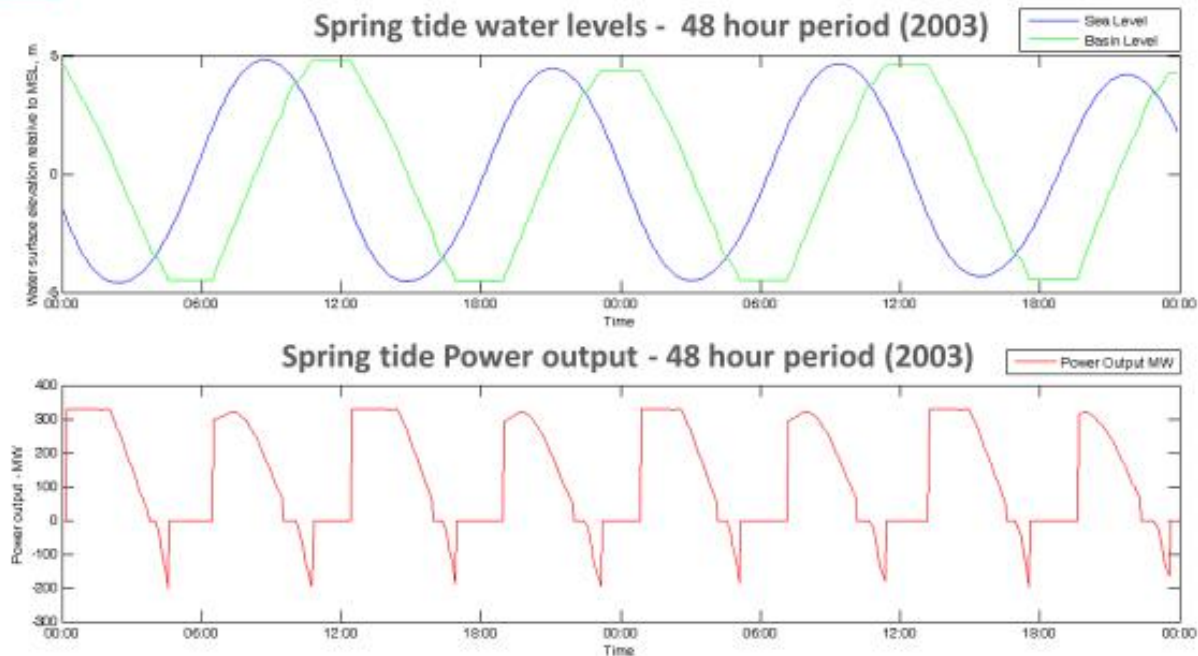
+

Funneling



# Generation, sluicing and Mitigation Pumping

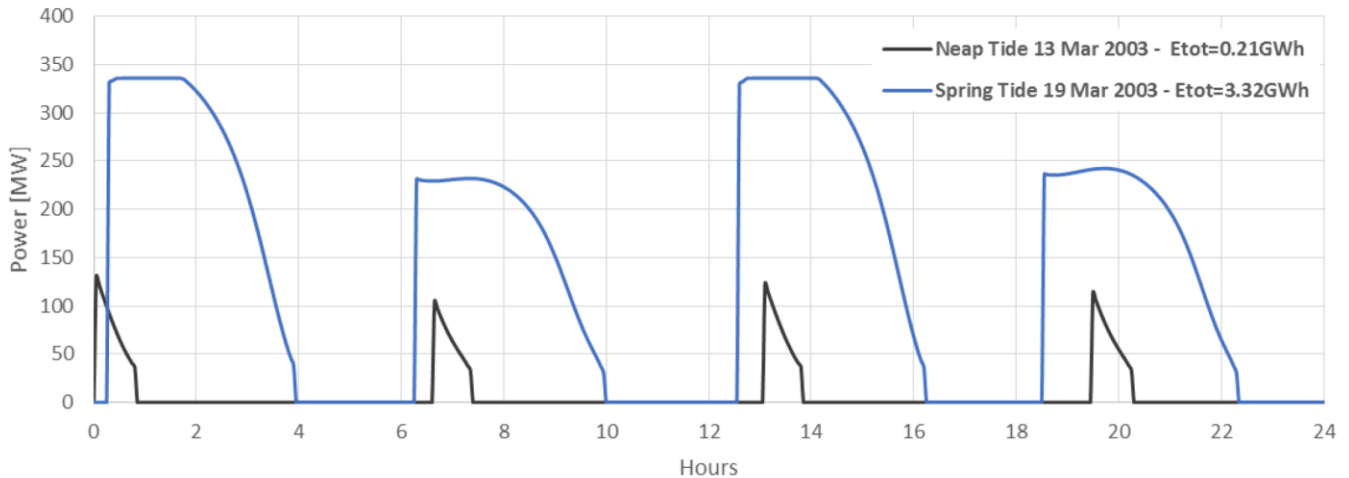




**Figure 1 B (Mitigation pumping)**

## VARIATION IN POWER OUTPUT BETWEEN SPRING AND NEAP TIDE

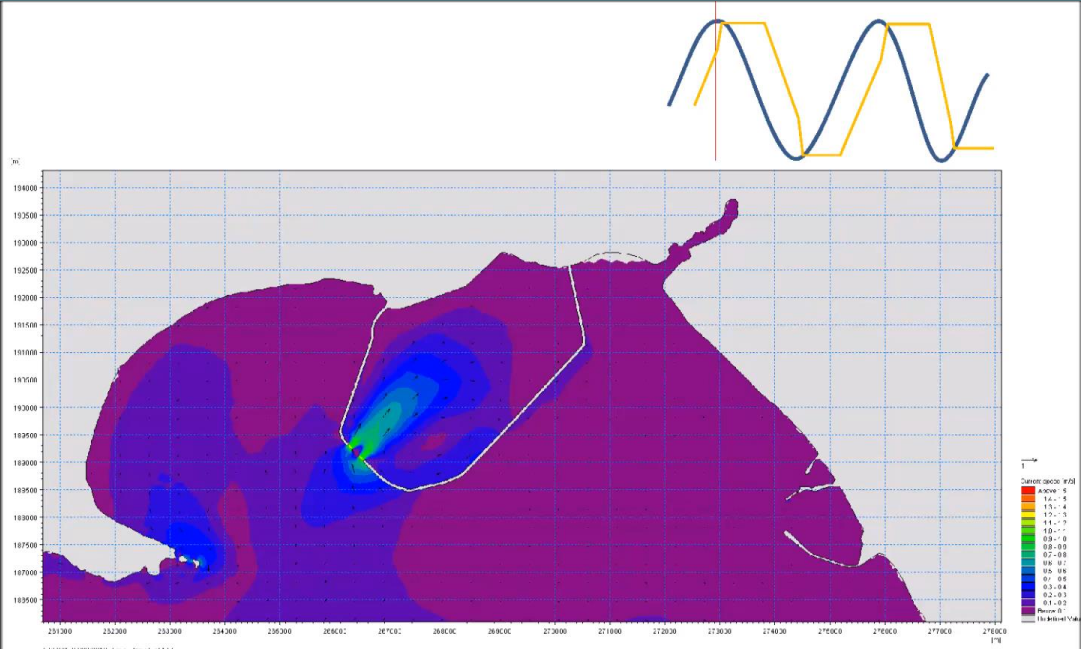
*Variable Speed - Hebb 5.4m Hflood 4.4m Hstop 1.0m*



**Figure 2 A (Turbinng only)**

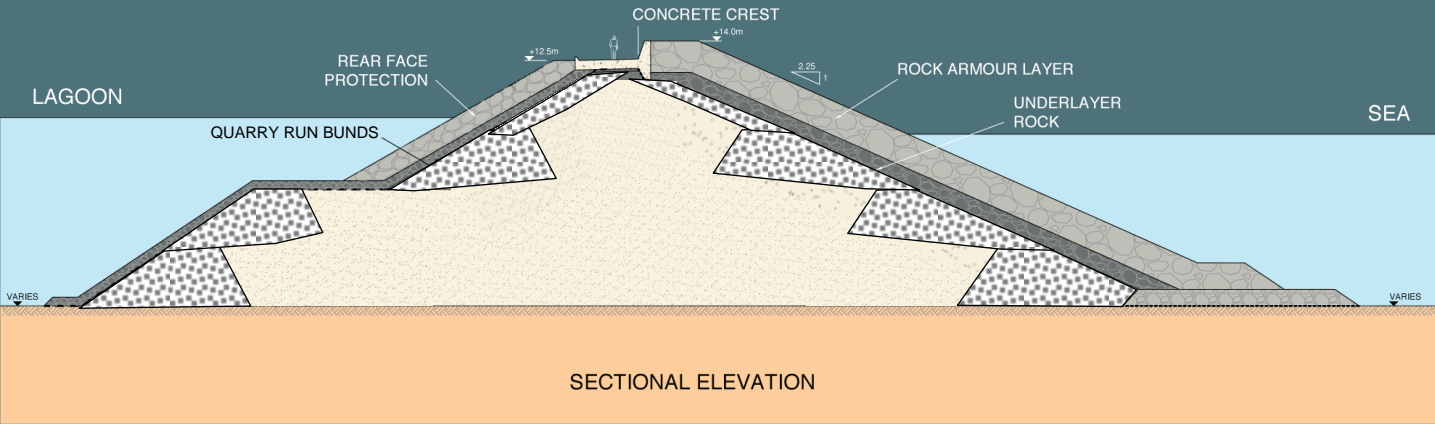
# Energy modelling

## 2D modelling animation (dt = 15min)



# Breakwater design

1. Breakwater comprises bunds of quarry run with sand fill in between
2. Armour rock is placed on top
3. Rock and quarry run is transported from our own quarry to the lagoon by sea



# Design validation

## Physical scale model testing (HR Wallingford laboratories )

- 2D model on 1:35 scale
- Testing of frequent & extreme conditions up to 1 in 500 year storm
- Aim: validate & optimize design on armour & cap stability & overtopping



# Physical model test bund wall

Validation on hydraulic design

1 in 500 yr conditions-

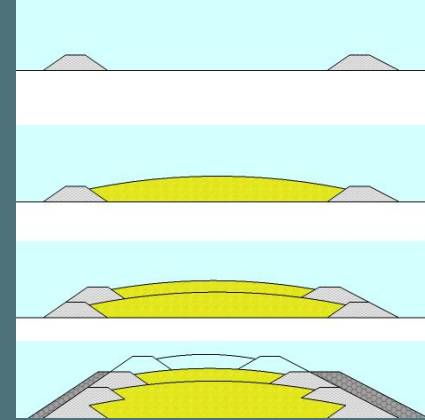
1-3t rear slope





# Bund construction

- Dumping of Quarry Run bunds with Side Stone Dumping Vessels or Split Barge Dumping
- Hydraulically placed sand fill in between bunds with Cutter Suction Dredger or Trailing Suction Hopper Dredger
- Placement of various rock grades on top



Side Stone Dumping Vessel

Split barge

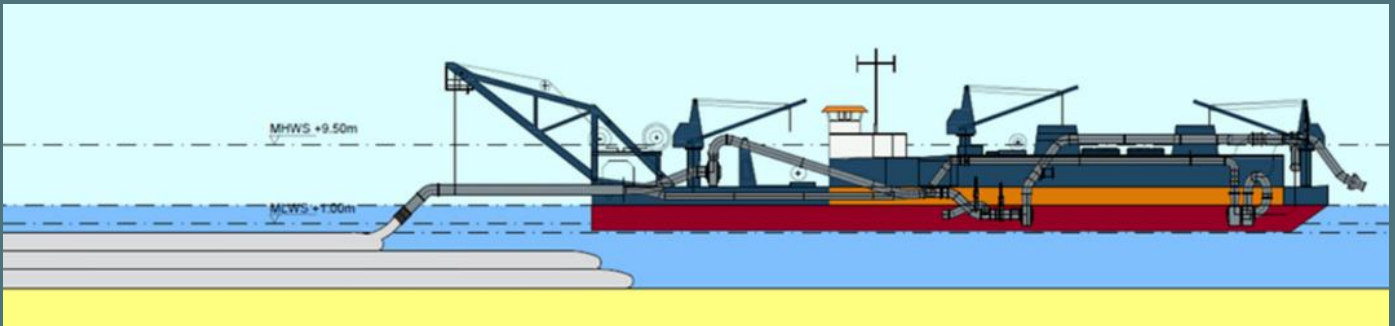


# Bund wall construction – hydraulic sand infill



**Cutter Suction Dredger (left & below):**

The sand infill will be placed by hydraulically filling in between the quarry run bunds



# Sediment removal area



## Key information

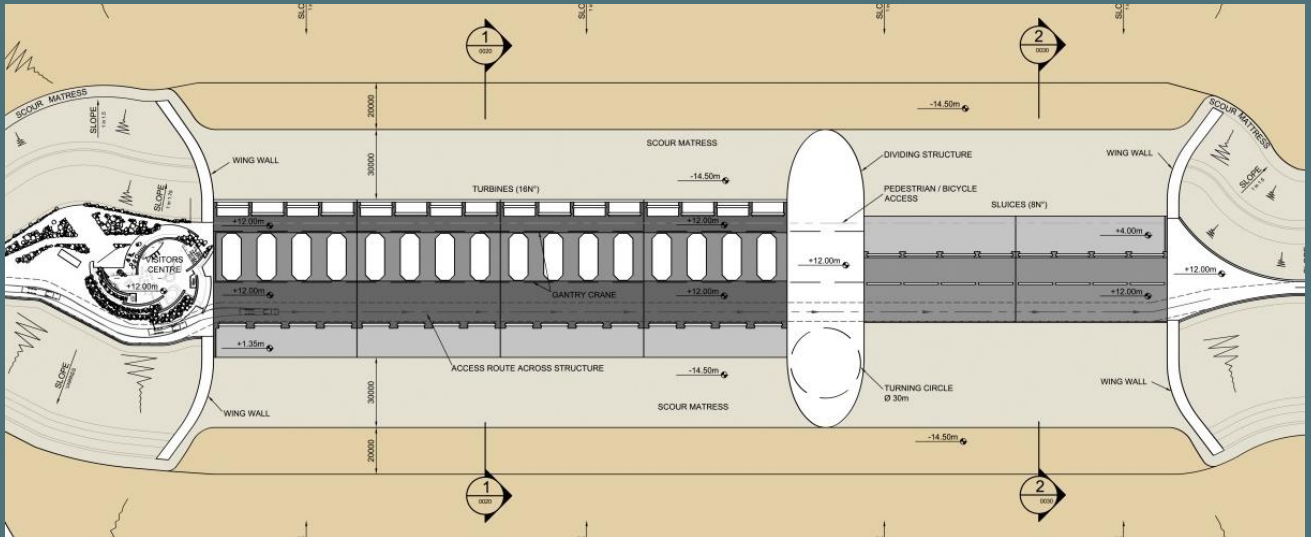
- Sediment removal area approx 2.5 km<sup>2</sup>
- Average depth of sediment removal 3 m.
- Alternative: Smaller area, increased depth.
- Average depth of removal for turbine housing 12 m below sea bed.

# Dean Quarry – St. Keverne, Cornwall

- High density gabbro rock
- Construction of wave protected facility with two berths suitable for 10,000t barges
- Annual capacity of about 1 million tonnes
- Alternative sourcing: Rock from quarry in Norway, Scotland, Ireland



# Turbine and Sluice-gate housing structure.

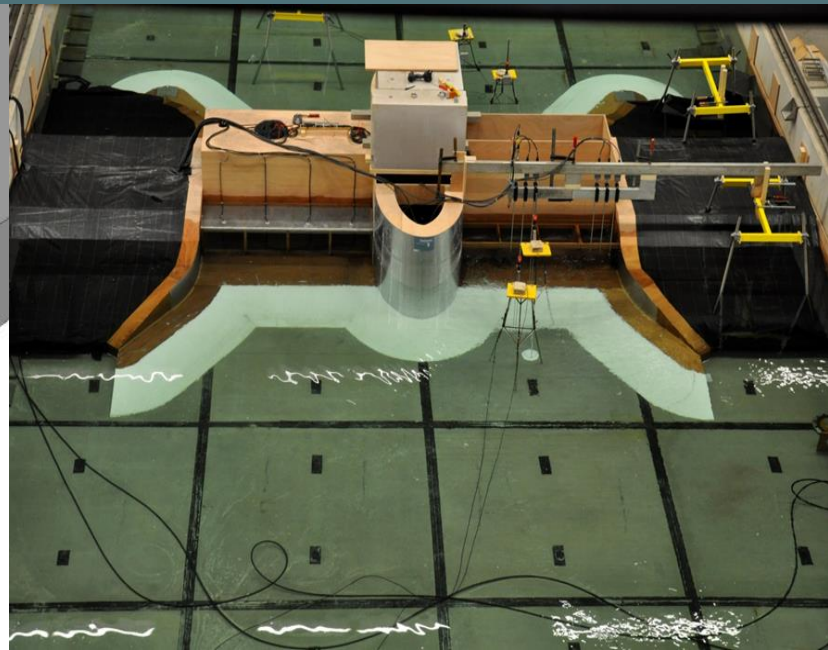
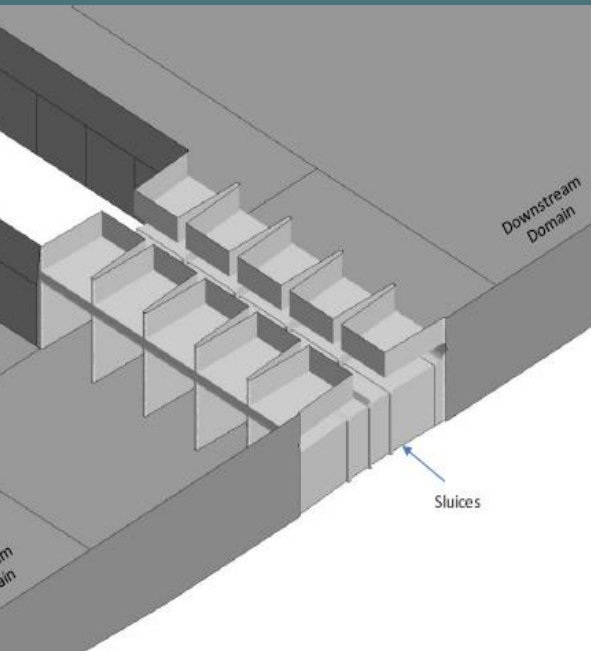




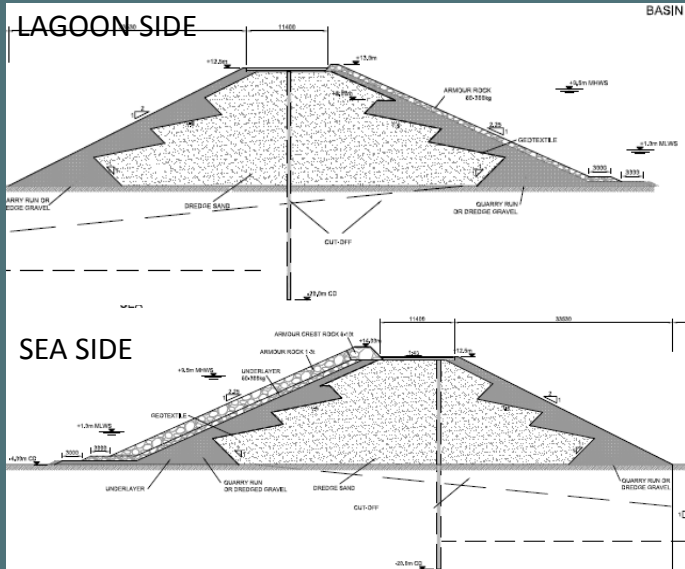
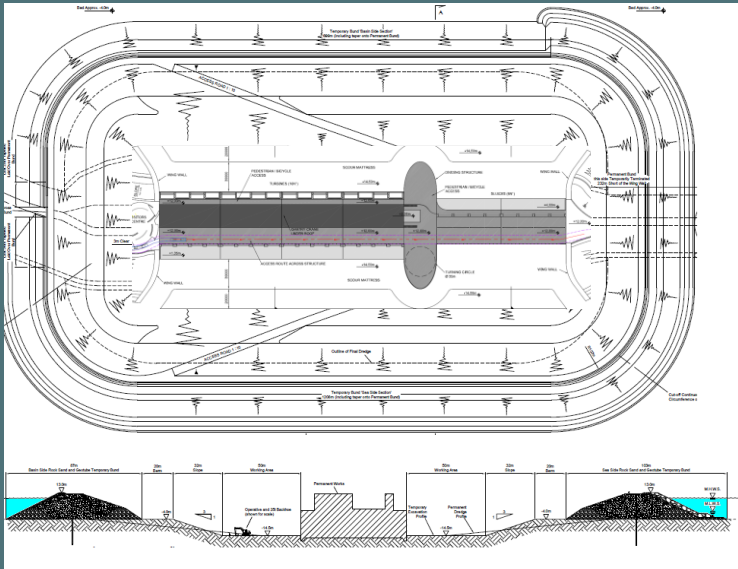
# Turbine and Sluice Physical modelling

## 3D model & CFD and physical modelling

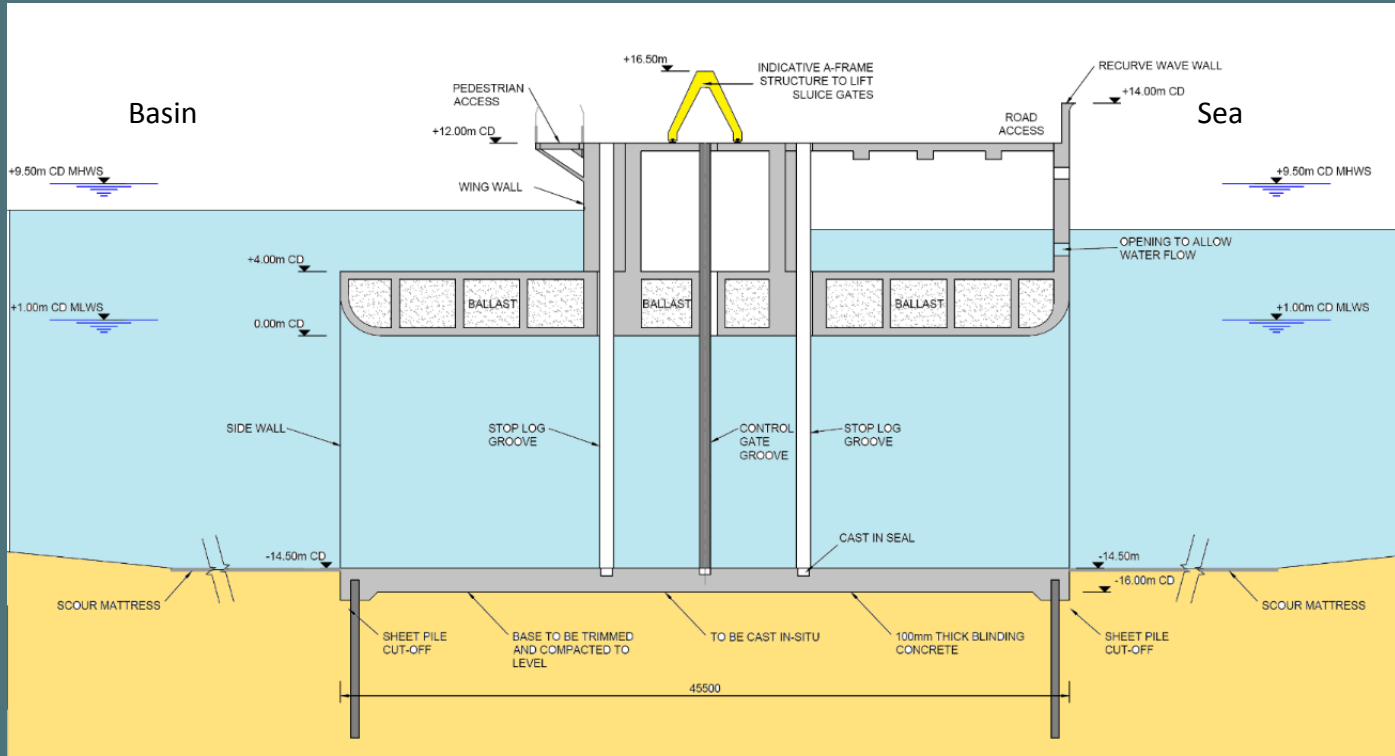
- TLP commissioned Deltares (Holland) to do this modelling
- Validation with physical model + wave action
- Alignment with turbine model tests
- Finished March 2015



# Temporary bund wall (cofferdam)

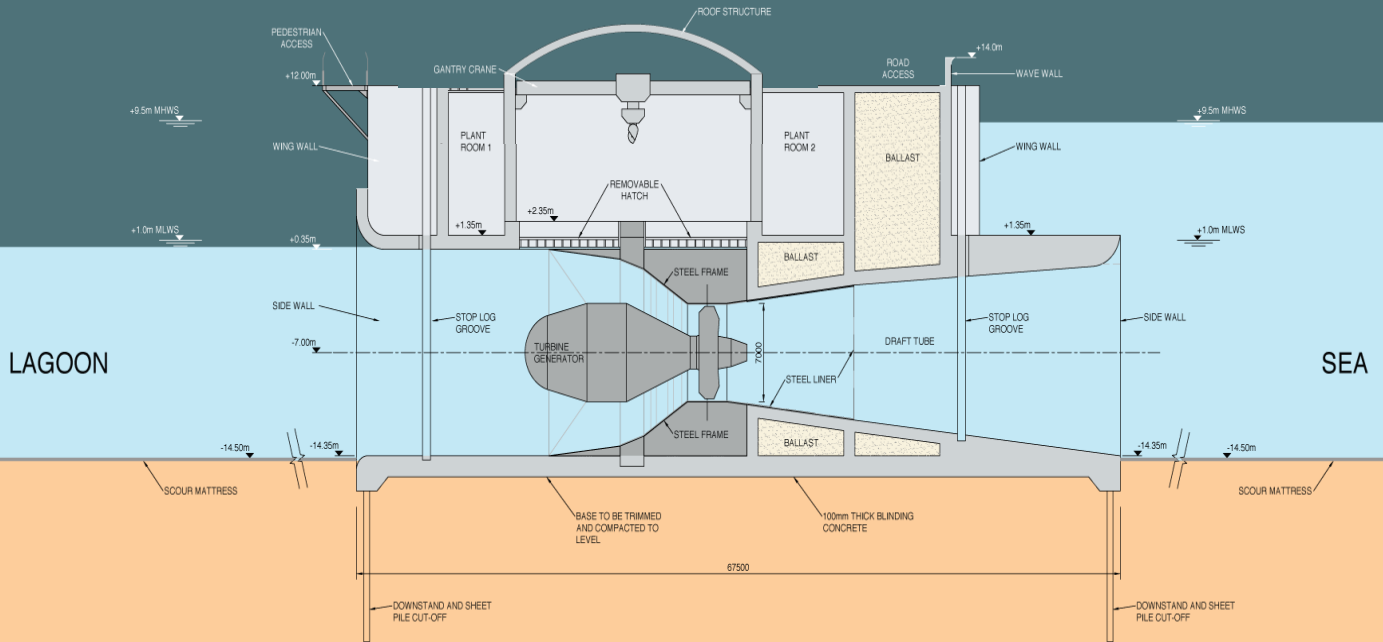


# Sluice-gate structure.





# Turbine housing structure.



# Turbines design and iteration

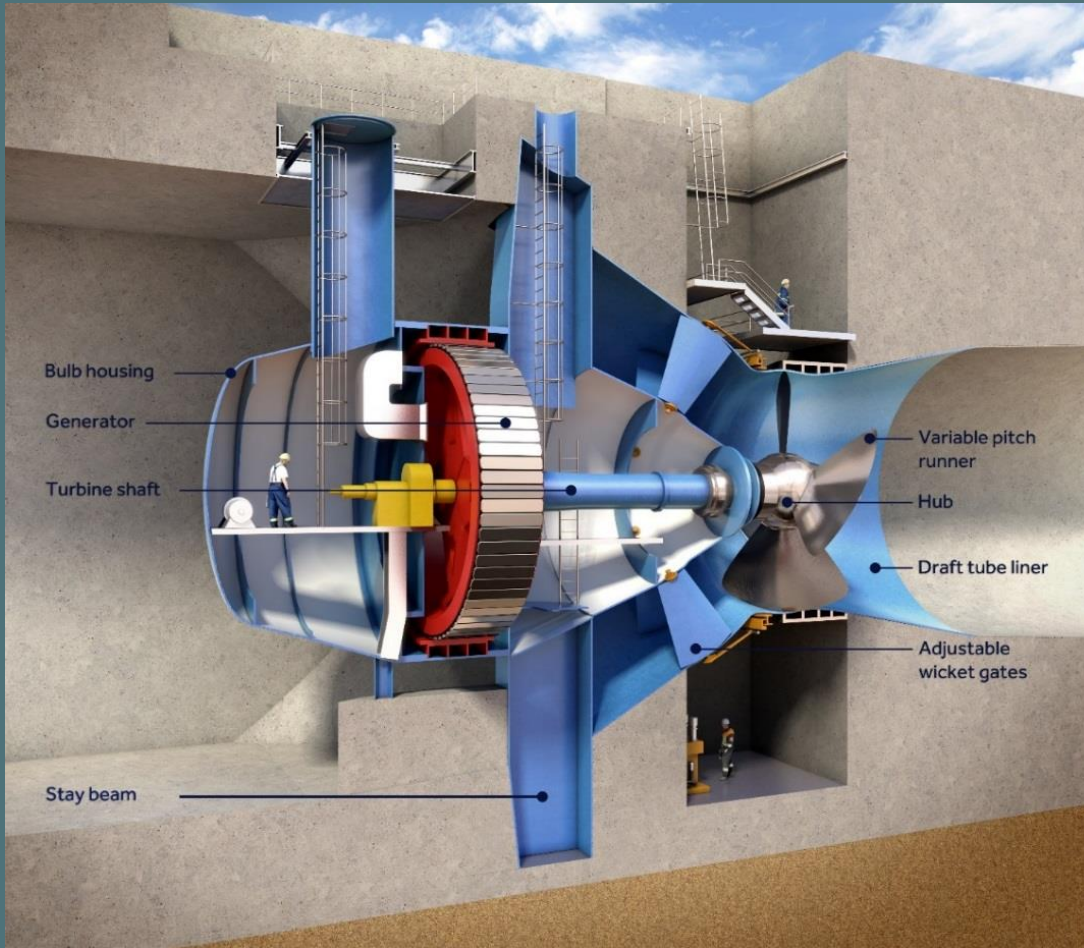
Three major hydro turbine suppliers in a competitive design tender to supply low head, bi-directional bulb turbines.

## Variable speed double regulated bulb turbines, from Andritz

- Movable guide vanes
- Variable pitch propeller (Kaplan runner)
- squirrel cage induction generators (cheaper to manufacture & more robust design)
- Converters
- Delivers higher efficiency over 4 quadrants
- Compact design allows for installation of complete units from dockside assembly plant

Significant iterative improvements in power output, pumping performance and efficiencies

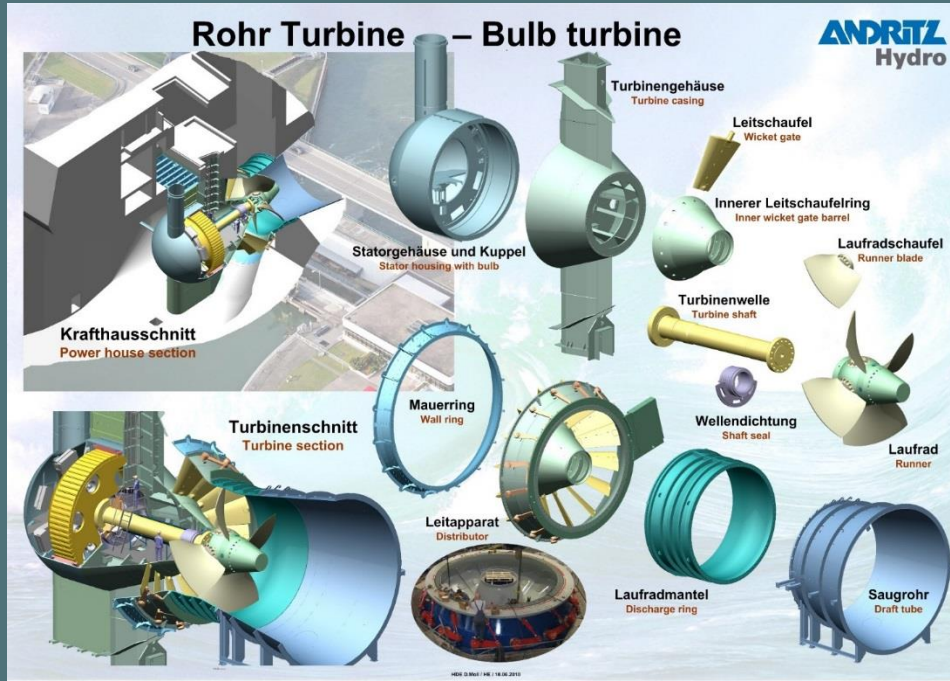
# Double Regulated Bulb Turbine



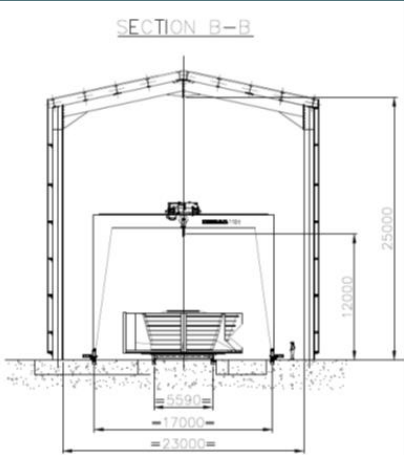
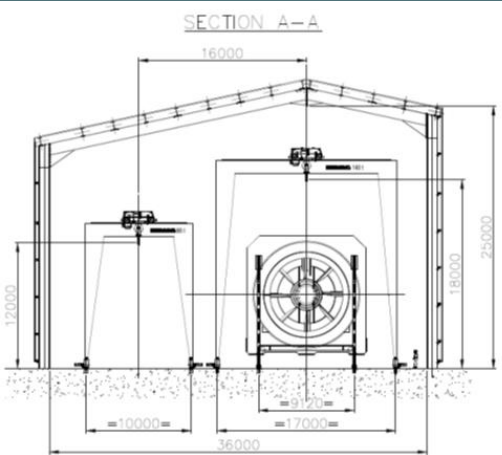
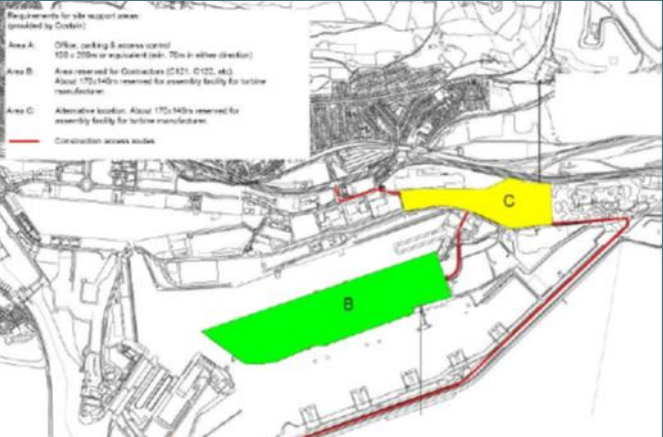
# Andritz turbine for Shiwa.



# Turbine components

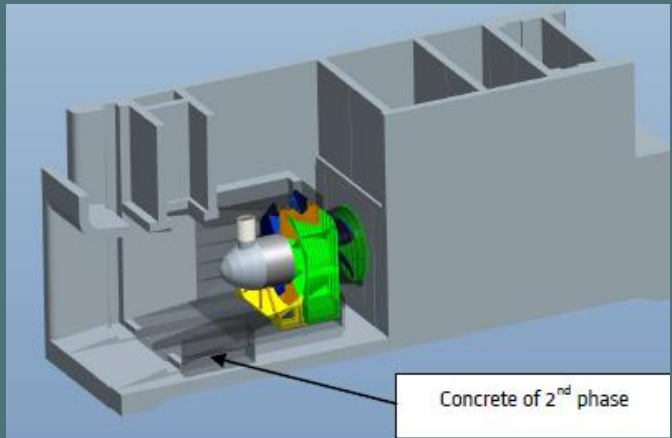
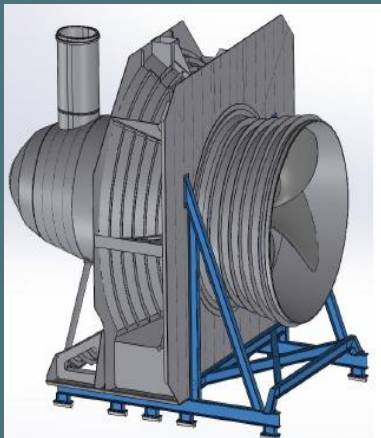
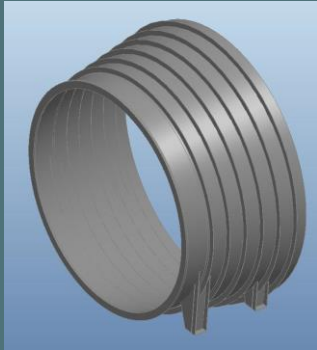


# Dockside turbine assembly hall

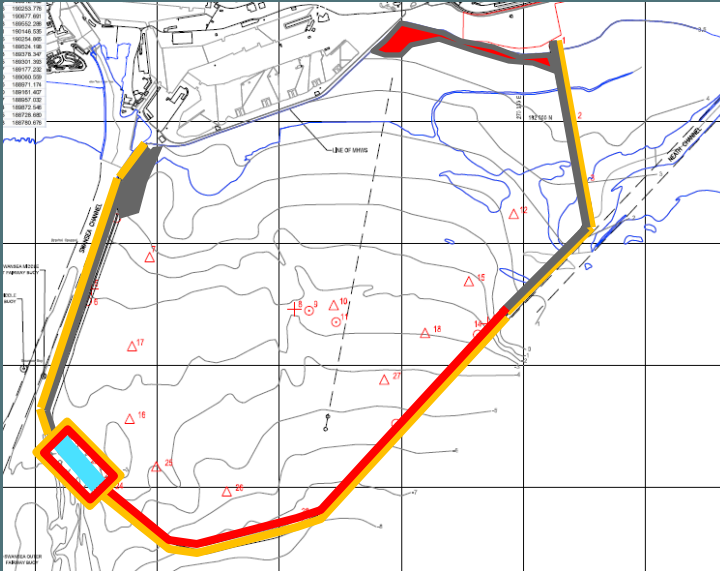




# Turbine and gate housing



# Construction quantities



## Sand fill – approx. 7-8 M m<sup>3</sup>

- Perm. Bund wall: 4-5Mm<sup>3</sup>
- Temp. bund wall: 1Mm<sup>3</sup>
- Landscaping: 2Mm<sup>3</sup>

## Rock – approx. 4 to 6 M tonne of quarry run and armour

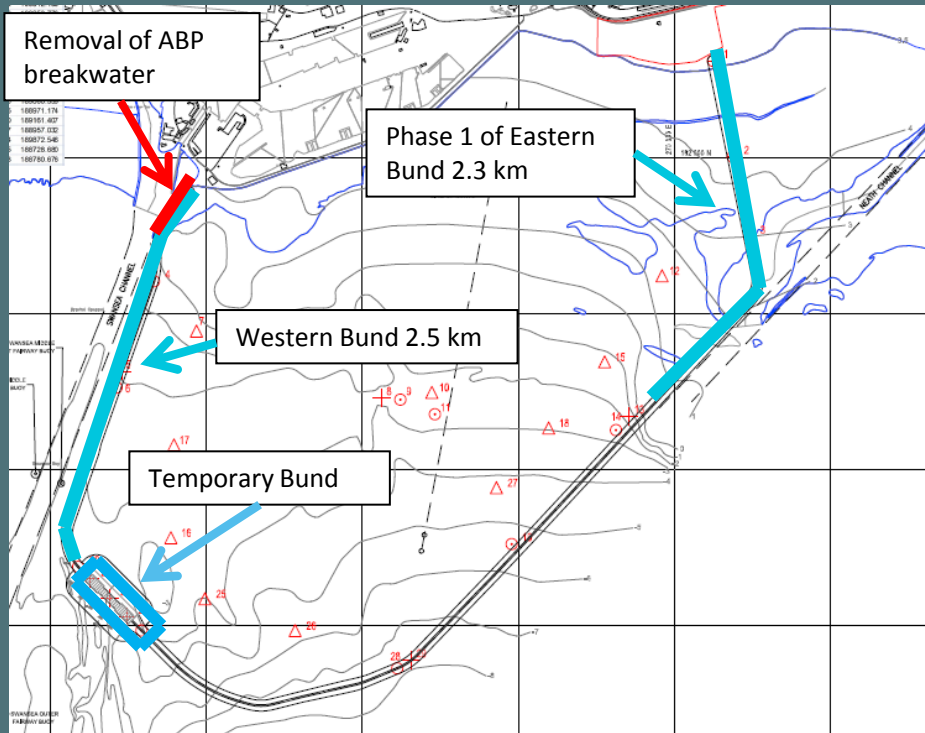
- Perm. Bund wall: 6M tonne
- Temp. bund wall: 1M tonne (re-used)

## Concrete – approx. 200,000 m<sup>3</sup> of reinforced concrete in turbine and sluice gate structures

- Turbine housing: 120,000 m<sup>3</sup>
- Sluiceway housing: 40,000 m<sup>3</sup>
- Flow guiding structures: 40,000 m<sup>3</sup>



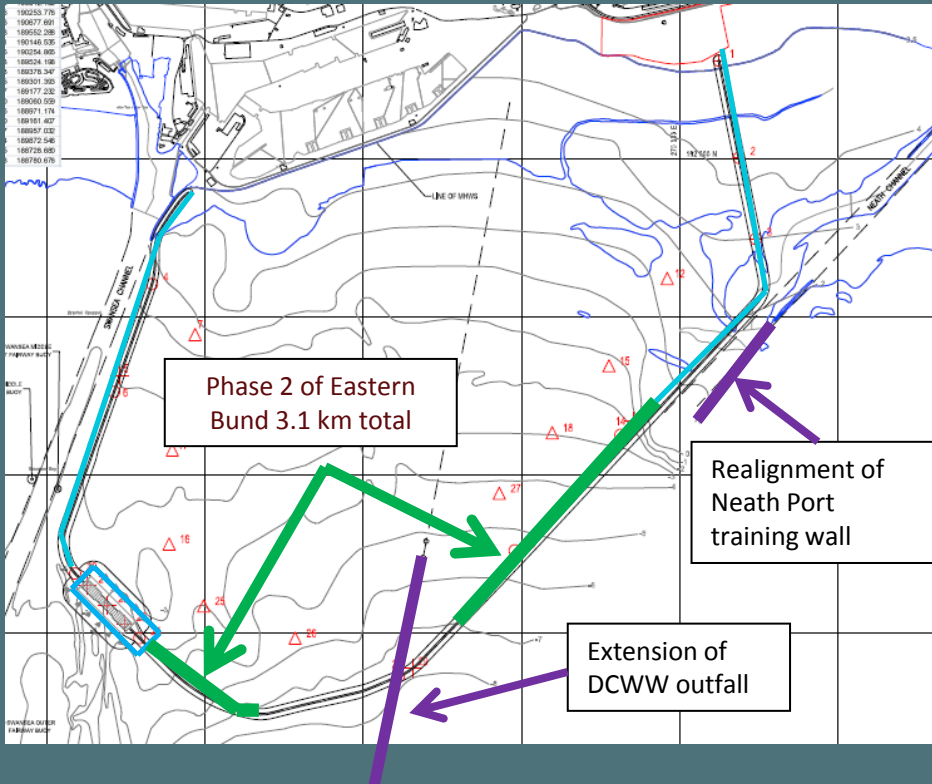
# Construction sequence – 1<sup>st</sup> season



## Construction sequence:

- Construct temporary bund – **team 1**
- Construct western bund starting from shore and working out – **team 2**
- Remove ABP breakwater
- Construct Phase 1 eastern bund starting from shore – **team 2**

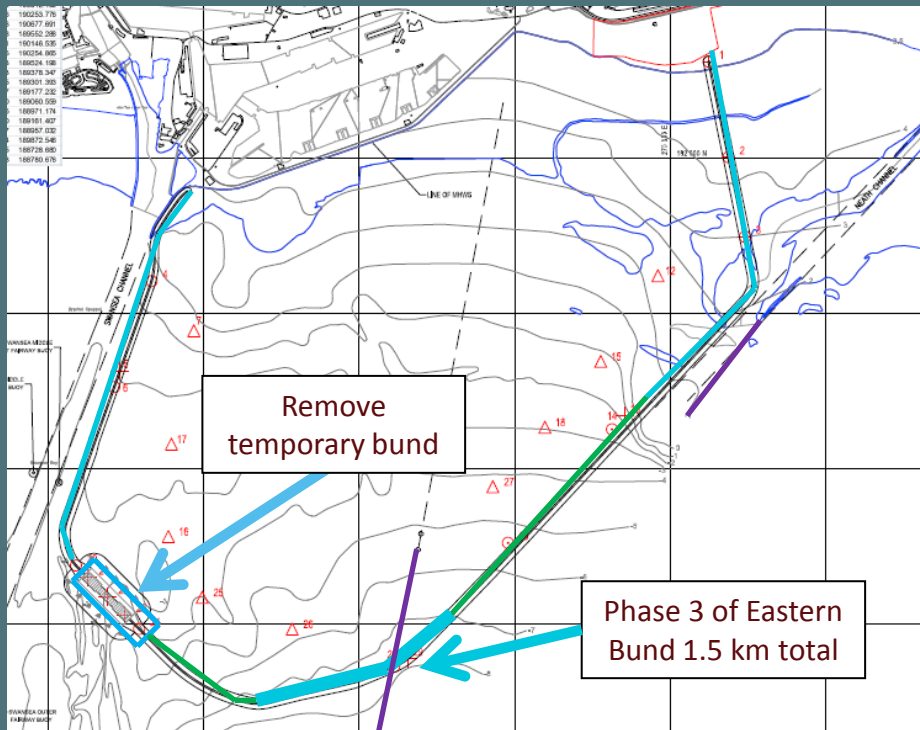
# Construction sequence – 2<sup>nd</sup> season



## Construction sequence:

- Extend DCWW outfall by 1500m
- Realignment of Neath Port training wall
- Construct phase 2 of the Eastern Bund

# Construction sequence – 3<sup>rd</sup> season

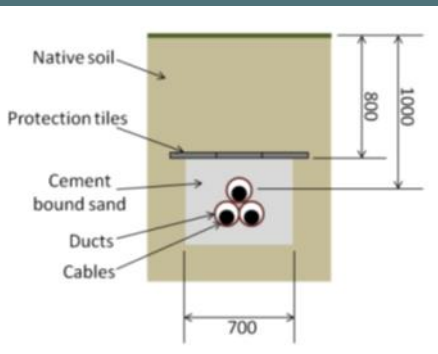
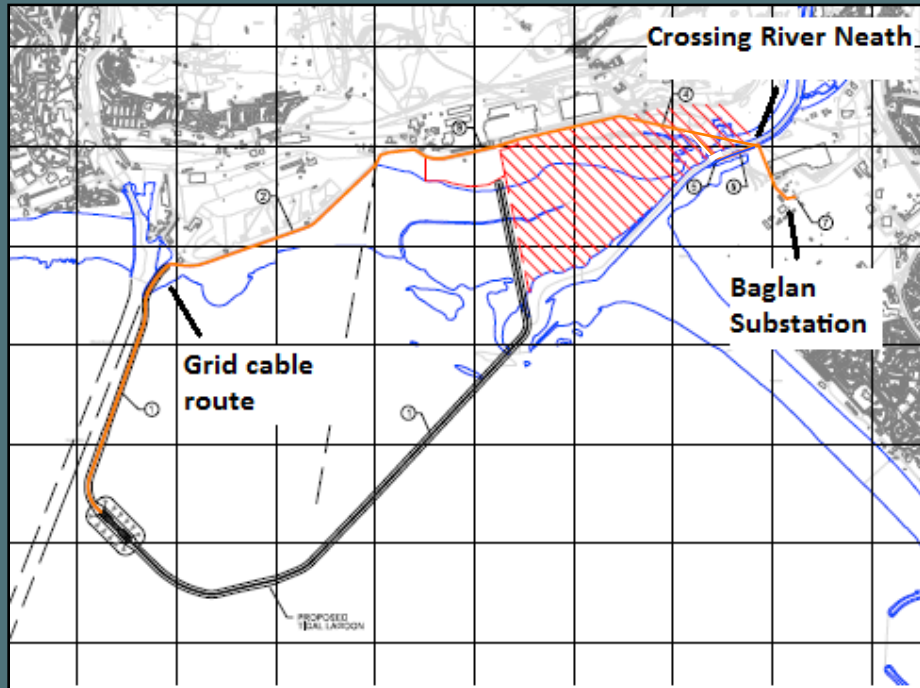


## Construction sequence:

- Remove temporary bund – team 1
- Construct final section of Eastern Bund – team 2
- Note materials from temporary bund will be re-used where possible in closing the eastern bund.

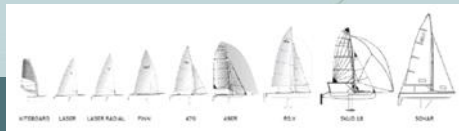
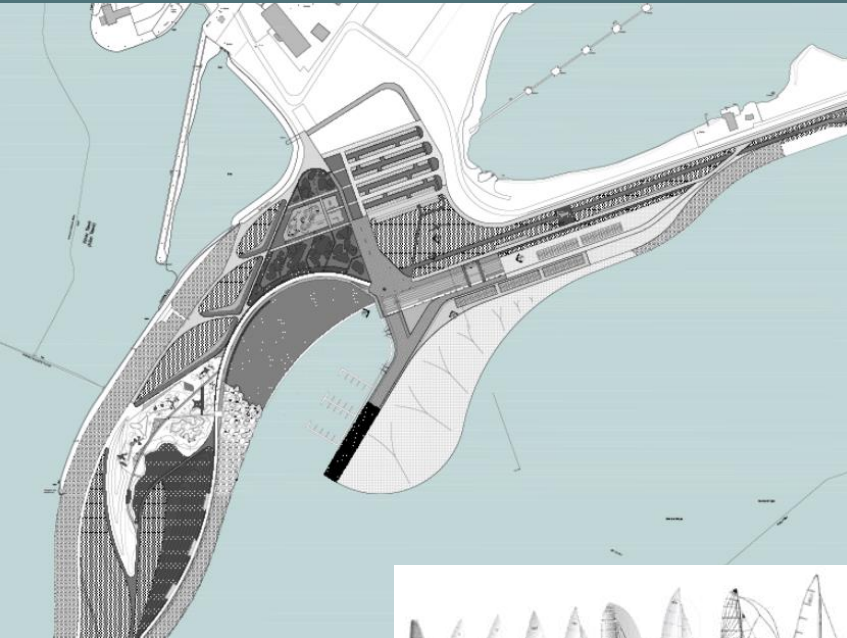
# Grid connection

- Along Western bund wall
- South of ABP Queens Dock, and across to Fabian Way
- Along Fabian Way in westbound verge
- Across Crymlyn Burrows SSSI, under existing metalled track
- River Neath crossing – Directional Drilling



# Architectural designs

## Western Landfall Building – O&M, boating centre



# Architectural designs

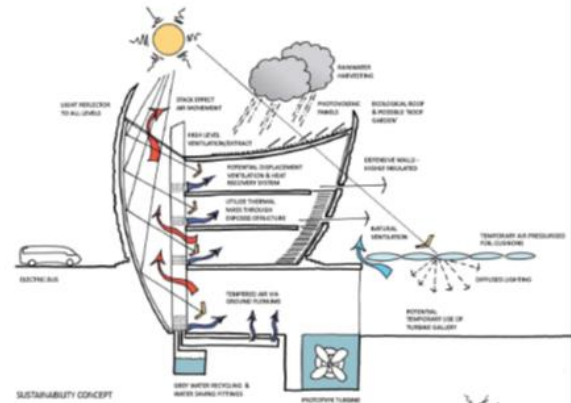
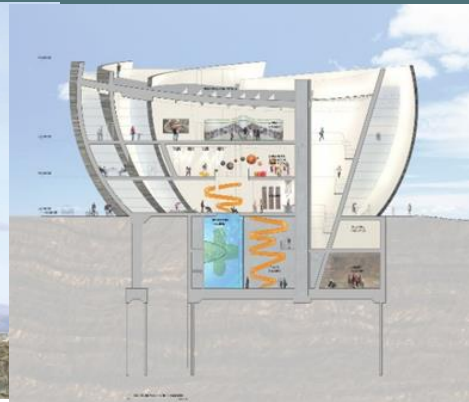
## Western Landfall Building – O&M, boating centre





# Architectural designs

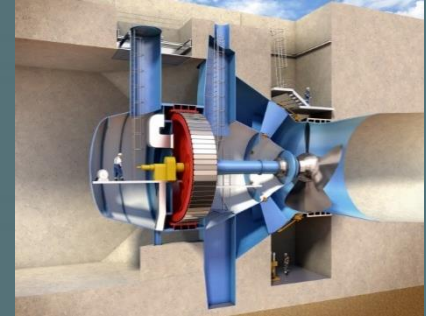
## Offshore Building – O&M and visitor centre





# A UK supply chain

Realising a 50%  
Welsh, 65% UK  
content aim



Open Data. Contains Ordnance Survey data © Crown copyright and database right 2013.

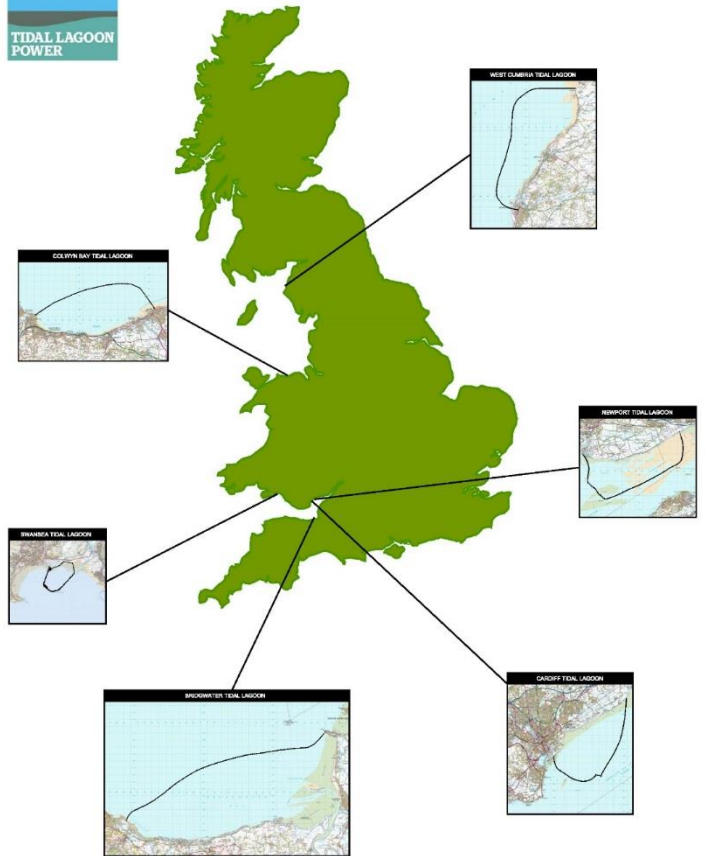
# Employment and economic stimulus in Wales

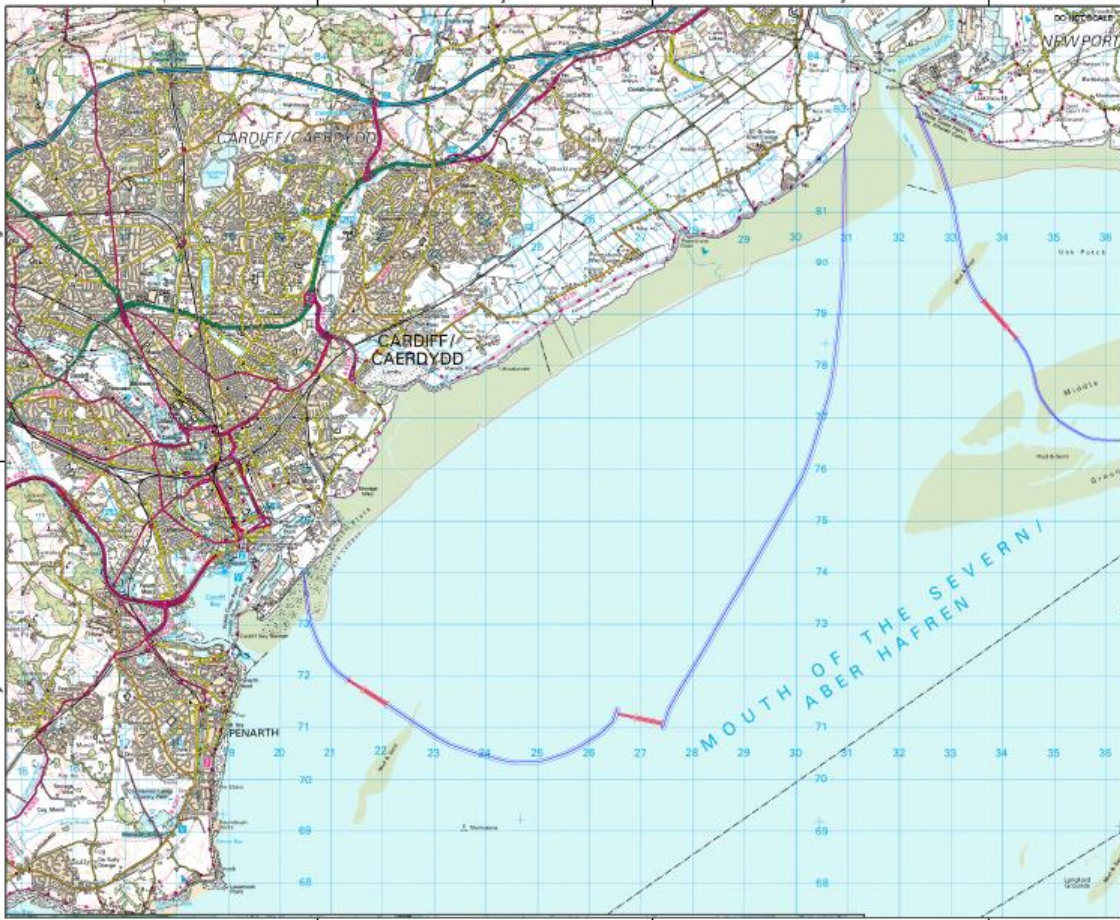
- **Construction:** 1850 full time equivalent jobs (5,540 new job years) directly created during three-year construction
- **Operations & maintenance:** est. 60 long-term, permanent jobs running the lagoon
- **Leisure:** est. up to 90 additional leisure industry jobs
- **Gross Value Added:** £173m during construction, £264m lifetime operations, £252m lifetime leisure impacts



Independent data from Cardiff Business School. *Turning the Tide: the economic significance of the Tidal Lagoon Swansea Bay*, Prof M Munday, Prof C Jones, Welsh Economy Research Unit, Cardiff University

# UK fleet of lagoons





COMMERCIAL IN CONFIDENCE



| NO. | DESCRIPTION | NO. | DATE |
|-----|-------------|-----|------|
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**Tidal Lagoon Power**  
 The Lagoon  
 11 Llanharan Road  
 Cardiff  
 CF14 3JA

Project: **TLP-GARDIFF**

Title: **LOCATION PLAN**

| Scale | Date | Author | Checker | Drawn |
|-------|------|--------|---------|-------|
|       |      |        |         |       |

Drawing Code: **TLP-GARDIFF-0204**





**SAFETY, HEALTH AND ENVIRONMENTAL INFORMATION**

1. Health and Safety: This project is a major project and will involve the use of heavy machinery and equipment. All workers must be trained and qualified. The project will be carried out in accordance with the relevant health and safety legislation.

**CONSTRUCTION**

**MAINTENANCE/CLEANING**

**DECOMMISSIONING/DEMOLITION**

1. Environmental: This project will have a significant impact on the environment. The project will be carried out in accordance with the relevant environmental legislation. The project will be carried out in a way that minimizes the impact on the environment.

**LEGEND**

- LAGOON WALL
- TURBINE HOUSING

**WELSH TIDAL LAGOON**

| WELSH TIDAL LAGOON | WELSH TIDAL LAGOON |
|--------------------|--------------------|
| 1                  | 100                |
| 2                  | 100                |
| 3                  | 100                |
| 4                  | 100                |
| 5                  | 100                |
| 6                  | 100                |
| 7                  | 100                |
| 8                  | 100                |
| 9                  | 100                |
| 10                 | 100                |

**WELSH TIDAL LAGOON**

| WELSH TIDAL LAGOON | WELSH TIDAL LAGOON |
|--------------------|--------------------|
| 1                  | 100                |
| 2                  | 100                |
| 3                  | 100                |
| 4                  | 100                |
| 5                  | 100                |
| 6                  | 100                |
| 7                  | 100                |
| 8                  | 100                |
| 9                  | 100                |
| 10                 | 100                |

**ATKINS**

**TIDAL LAGOON (SEWANSA BAY) PLC**

**TIDAL LAGOON NEWPORT**

**LAGOON LOCATION**

| WELSH TIDAL LAGOON | WELSH TIDAL LAGOON |
|--------------------|--------------------|
| 1                  | 100                |
| 2                  | 100                |
| 3                  | 100                |
| 4                  | 100                |
| 5                  | 100                |
| 6                  | 100                |
| 7                  | 100                |
| 8                  | 100                |
| 9                  | 100                |
| 10                 | 100                |

**TUN-ATK-36-0000-0-3501**

**WELSH TIDAL LAGOON**



- blue interconnectors
- green cable
- red power cables
- yellow other infrastructure

| ID | Description | No | Area | Length |
|----|-------------|----|------|--------|
|    |             |    |      |        |
|    |             |    |      |        |
|    |             |    |      |        |
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Tidal Lagoon Power  
 TLP Logo  
 10 London Road  
 Chatteris  
 Huntingdon  
 Cambridgeshire

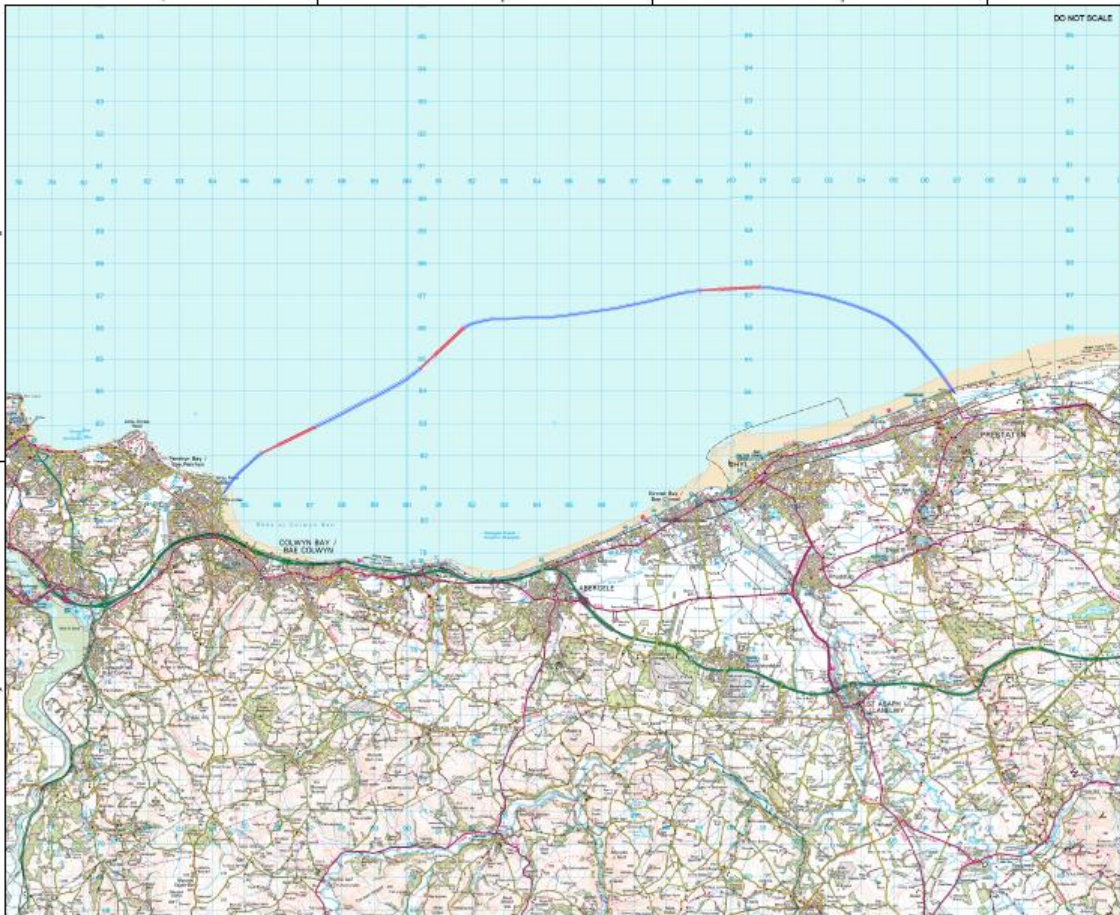


Project  
 TLP WEST CUMBRIA

Site  
 LOCATION PLAN

| File No.       | Date       | Author | Checker | Project | Client |
|----------------|------------|--------|---------|---------|--------|
| TLP-100-000001 | 2014-06-10 | ...    | ...     | ...     | ...    |
|                |            |        |         |         |        |





DO NOT SCALE

COMMERCIAL IN CONFIDENCE

- Outer Boundary
- Lagoon
- Water
- Embankment

| No | Description | No. | Date | Drawn by |
|----|-------------|-----|------|----------|
|    |             |     |      |          |
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Tidal Lagoon Power  
 The Lagoon  
 17 Acre (7 Ha)  
 Colwyn Bay  
 Merseyside  
 L20 9 0L

Project: TLP-COLWYN BAY

Title: LOCATION PLAN

| Drawn by | Rev | TVP | Rev | TVP | Rev |
|----------|-----|-----|-----|-----|-----|
|          |     |     |     |     |     |

Drawing Number: TLP-COLWYN-00014





DO NOT SCALE

COMMERCIAL IN CONFIDENCE

- 100m cable
- 100m cable
- 100m cable
- 100m cable

| NO | Description | REV | DATE | BY |
|----|-------------|-----|------|----|
|    |             |     |      |    |
|    |             |     |      |    |
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|    |             |     |      |    |

**Tidal Lagoon Power**  
 The Lagoon  
 10 Lagoon Road  
 Chalfont  
 Bucks HP8 5NL

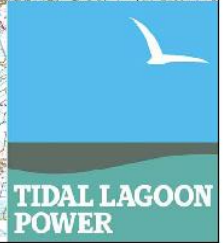
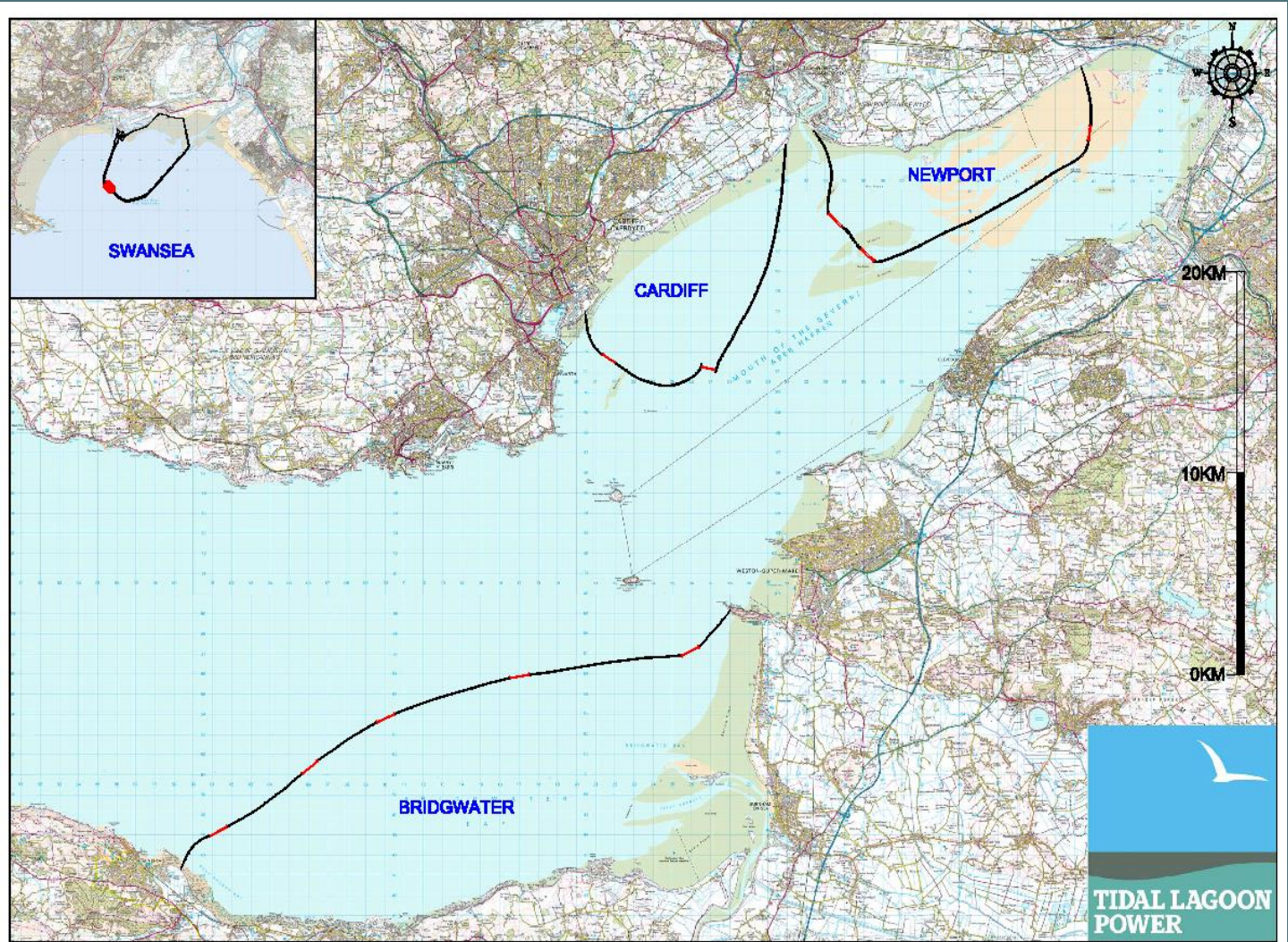


Project  
**TLP-BRIDGWATER**

Plan  
**LOCATION PLAN**

| DATE | REV | DESCRIPTION | BY | CHK |
|------|-----|-------------|----|-----|
|      |     |             |    |     |
|      |     |             |    |     |

Drawing Number  
**TLP-001/001/001/001**



# Future Lagoons: key statistics

| Item                            | SBTL | Cardiff | Newport | Bridgwater | Colwyn Bay | West-Cumbria | Total  |
|---------------------------------|------|---------|---------|------------|------------|--------------|--------|
| Surface area [km <sup>2</sup> ] | 11.5 | 69.8    | 64.5    | 281.6      | 123.6      | 156.4        | 725.4  |
| Total wall length [km]          | 9.9  | 21.3    | 27.6    | 32.5       | 25.6       | 31.3         | 148.2  |
| Bund wall length [km]           | 9.5  | 19.7    | 25.9    | 27.0       | 23.5       | 28.4         | 134.0  |
| Cofferdam length [km]           | 1.9  | 5.0     | 5.3     | 15.1       | 7.2        | 8.1          | 42.5   |
| No. of turbines                 | 16   | 90      | 65      | 220        | 75         | 100          | 566    |
| No. of sluices                  | 8    | 25      | 30      | 95         | 50         | 70           | 278    |
| No. of blocks                   | 1    | 2/3     | 2/3     | 5          | 3          | 3            | 16     |
| Emax [GWh/year]                 | 975  | 10,356  | 10,425  | 38,311     | 7,774      | 10,362       | 78,203 |
| Average tide [m]                | 6.67 | 9.21    | 9.46    | 8.58       | 5.75       | 5.92         |        |
| Net AEP [GWh] - without pumping | 512  | 4,828   | 4,352   | 14,190     | 2,958      | 3,955        | 30,795 |
| Power installed [MW]            | 320  | 2,700   | 1,950   | 6,600      | 2,250      | 3,000        | 16,820 |

## Some UK statistics:

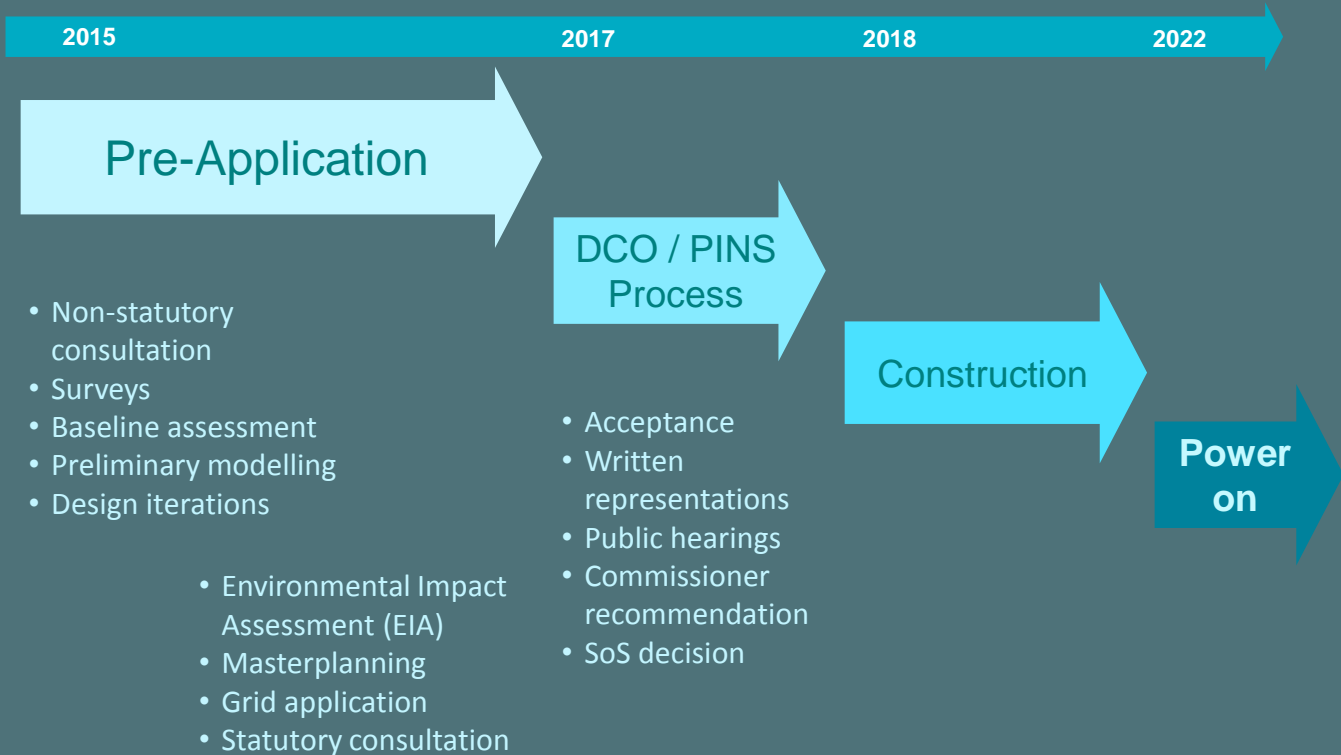
- UK electricity consumption 290 TWh in 2013
- Renewable installed capacity: 19.5 GW in 2013. ( Mainly wind ).
- Renewables 15 % of electricity generation ( 2013).
- Cardiff Tidal Lagoon, 5.5 TWh or about 2 % of UK demand.
- 6 potential Tidal Lagoons can provide about 8 % of electricity demand.



# Future lagoons: volume & programme

| Lagoon       | Turbines | Sluices | Construction start | Power On |
|--------------|----------|---------|--------------------|----------|
| Swansea      | 16       | 8       | 2015               | 2019     |
| Cardiff      | 60-90    | 30      | 2018               | 2023     |
| Newport      | 60-70    | 20      | 2019               | 2024     |
| Bridgwater   | 180-220  | 95      | 2021               | 2027     |
| Colwyn Bay   | 65-75    | 50      | 2022               | 2027     |
| West Cumbria | 80-100   | 70      | 2020               | 2025     |

# Cardiff Timeline

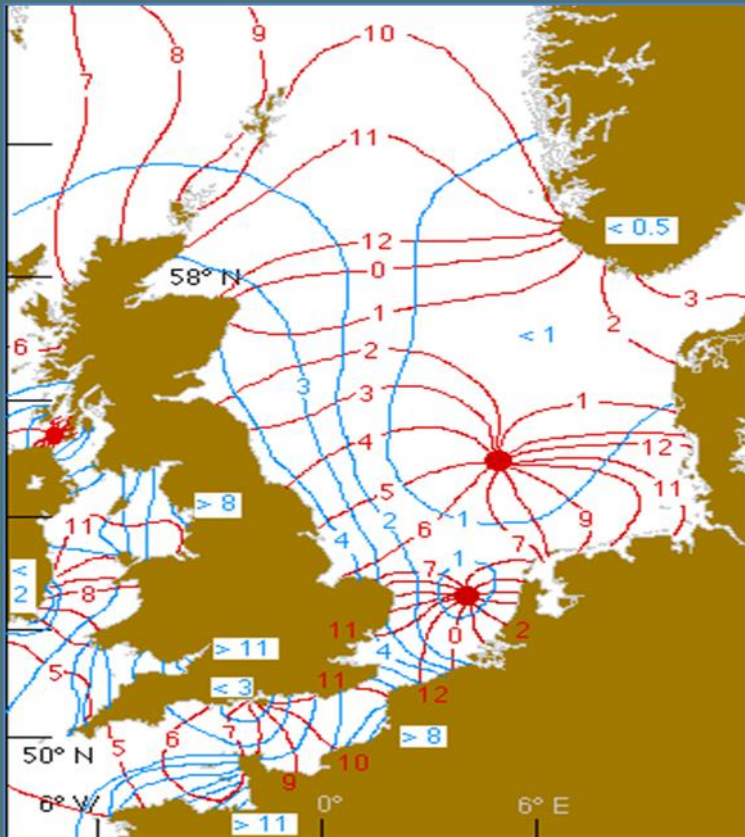


## R & D Focus:

- 2 D power output modelling
- Multi-basin lagoons.
- More balanced power output, base load ?
- Housing structure, in-situ versus caisson construction.
- Reduce Loss of intertidal area.
- Compensation of intertidal habitat.
- Combining tidal lagoons and wind turbines
- Improve fish friendliness.
- Sedimentation, maintenance dredging



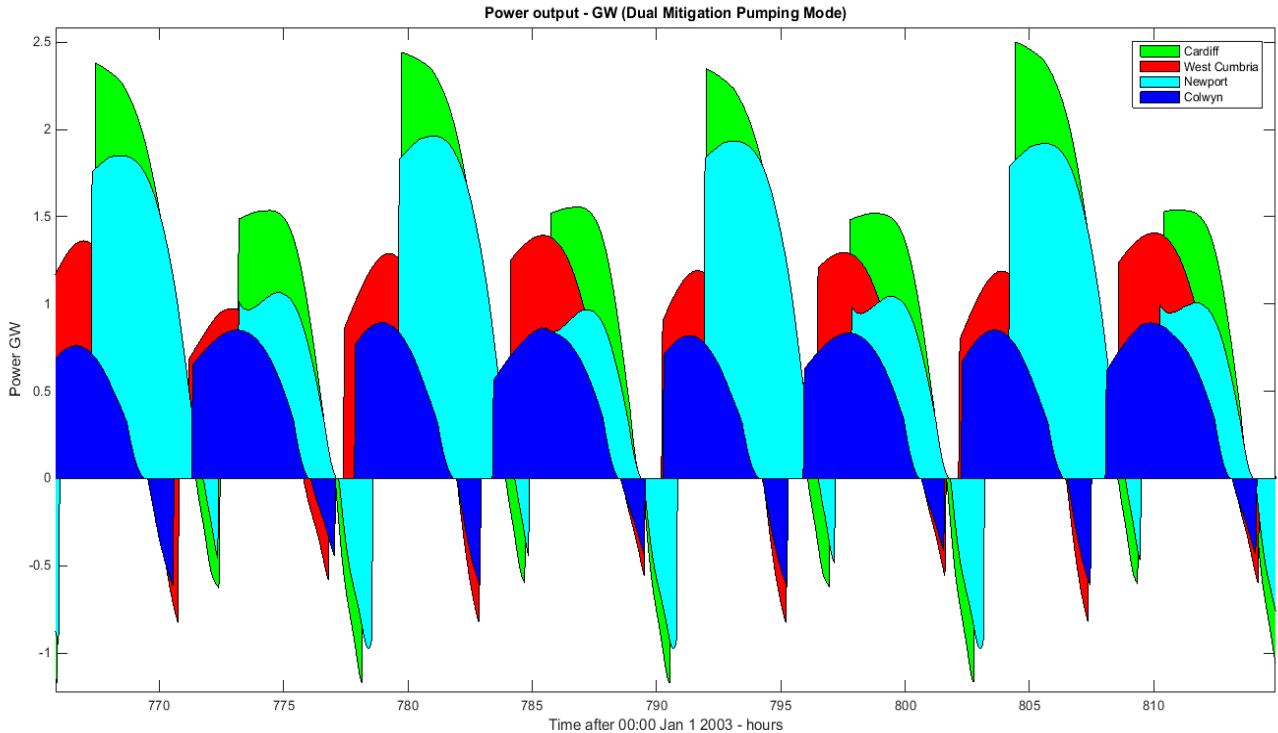
# High tides and Phasing



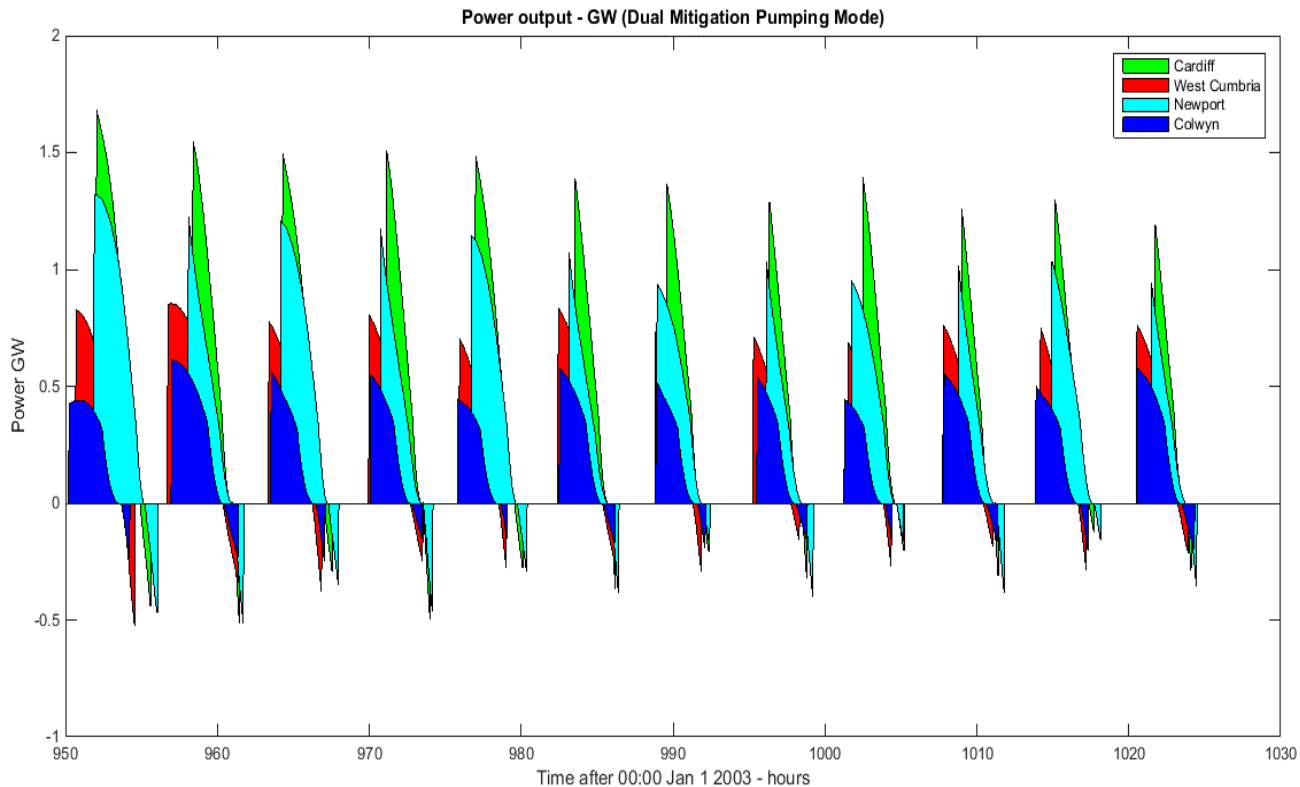
# More Detail in Severn



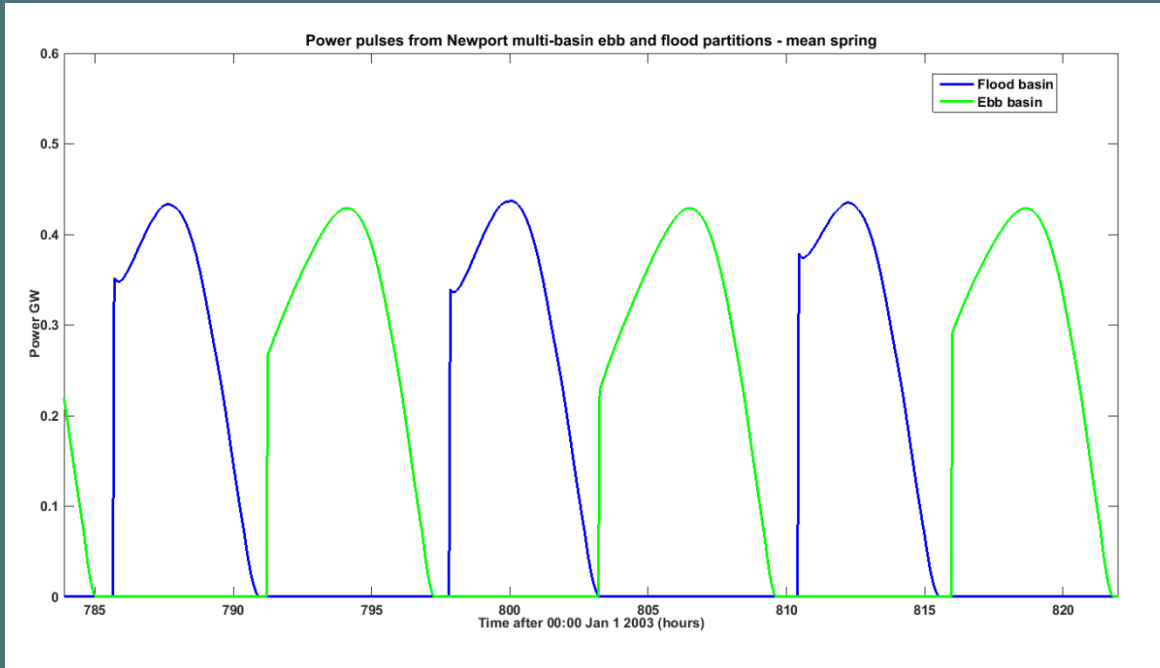
# Power Output 4 lagoons, spring tide.



# Power output, 4 lagoons Neap tide



# Newport, 2 – lagoon system.



THANK YOU!

